

EXHIBIT 13

**IN THE UNITED STATES DISTRICT COURT
FOR THE EASTERN DISTRICT OF TEXAS
TYLER DIVISION**

ROBERT BERG,
Plaintiff

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§
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vs.

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Case No. 6:19-cv-418-JDK




M&F WESTERN PRODUCTS, INC.,
Defendant.

DECLARATION OF JEANNE CRUMRINE LASHELLE



I, Jeanne Crumrine LaShelle, declare as follows:

1. I am over the age of 18. If called as a witness, I could and would testify competently to the matters set forth in this Declaration. I have previously submitted a declaration, dated June 10, 2020 (“June Declaration”), in this matter in support of M&F Western’s Motion for Partial Summary Judgment and I incorporate that declaration herein by reference.
2. I submit this Declaration in support of M&F Western’s Motion for Partial Summary Judgment regarding Plaintiff’s claims of copyright infringement pertaining to Copyright Registration Nos. VA 1-091-617 and VA 1-229-288 (“the Cross Registrations”) and for the purpose of authenticating documents of Crumrine Manufacturing Jewelers, Inc. that were provided to M&F Western Products, Inc. during this litigation.
3. As discussed in my June Declaration (§ 2), I am currently employed by M&F Western Products, Inc. in the position of designer and engraver in Reno, Nevada. I have worked at M&F Western since 2007 in this position. I have been in the Western Jewelry industry (“Industry”) and a jewelry designer for more than 50 years.

4. My father started Crumrine Manufacturing Jewelry, Inc. in 1948 and I started working for his company (and with him) in 1970 with wax carving and designing and then developed into an engraver working on buckles and jewelry design, among other things. My work evolved through the years, and by the mid-1990s, I was overseeing art and design work for Crumrine. This meant that I worked closely with our designers to help create our signature product lines. (June Declaration ¶ 3.)
5. Over the years, Crumrine has published dozens of catalogs and flyers, each containing many products (sometimes hundreds) in its product lines consisting of various jewelry items (including earrings, rings, a variety of necklace pendants, such as cross designs, and barrettes) to buckles to bolo ties. This is also the case for M&F Western's product lines.
6. As noted in my June Declaration (¶ 4), starting in 2005, I became the President of Crumrine Manufacturing Jewelers, Inc., where my duties included overseeing all aspects of the business and I also continued as a designer and engraver and oversaw art and design. Subsequently, M&F Western and Crumrine Buckle Co. acquired Crumrine Manufacturing Jewelers, Inc. as well as the copyrights in its designs pursuant to the Asset Purchase Agreement discussed in the June Declaration at ¶ 5 (and **Exhibit A** thereto). At the end of this Declaration at ¶25, I authenticate a number of historic Crumrine documents showing a wide variety and large number of Crumrine designs; M&F Western acquired the rights in all of these designs via the Asset Purchase Agreement.
7. I have read Plaintiff's Amended Complaint and understand that the Plaintiff accuses three of M&F Western's crosses of infringing his copyright in the Cross Registrations. In particular, I understand that the accused products are as shown below:

M&F Western Design 32110	M&F Western Design 32120	M&F Western Design Acquired from 3-D Buckle (DN121)
		

8. As discussed below, I was involved in the design of the M&F Western 32110 Cross.
9. I also understand that Plaintiff claims copyright protection for the series of three tapered beads at each of the four points of the crosses as shown below in his cross registrations (the “Cross Registrations”) and that he does not accuse the remaining aspects of M&F Western’s designs of infringing his copyright:

Plaintiff’s Registration VA 1-091-617	Plaintiff’s Registration VA 1-229-288
	

10. I also understand that Plaintiff’s Copyright Registration for the VA 1-091-617 cross design claims a creation date of 2000 and a publication date of January 31, 2000. I understand that Plaintiff is asserting this registration against M&F Western’s 32120 design and DN-121 design (which was acquired from 3-D Buckle Company).


11. I also understand that Plaintiff's Copyright Registration for the VA 1-229-288 cross design claims a creation date of 2003 and a publication date of June 1, 2003. I understand that the Plaintiff is asserting this registration against M&F Western's 32110 Design. Collectively, the cross designs in the VA 1-091-617 and VA 1-229-288 Registrations are referred to herein as "the Berg Cross Designs".
12. As discussed in my June Declaration (¶ 9), the tapered beads Plaintiff claims in the Berg Cross Designs are very common in the Industry and have been used by many different designers and companies throughout the years dating back for decades, and were widely used well before 2000 when Plaintiff claims he created the earlier of the two Cross Registrations, i.e., the design in the VA 1-091-617 Registration.
13. I have already explained that tapered beads were used as a stock design element when I worked at Crumrine Manufacturing Jewelers. As previously explained, for example, tapered beads were used on the four compass points of the 1995 Crumrine Buckle created under my direction when I worked at Crumrine (June Declaration at ¶ 10 and **Exhibit B** thereto):









14. In addition, as I explained (June Declaration ¶ 11 and **Exhibit C** thereto), the 1995 Crumrine Buckle was not the first of its kind in the industry or even the last version created by Crumrine. In addition to the buckles I identified in my prior declaration that incorporated



tapered beads, Crumrine also made many other buckle and jewelry designs through the years incorporating tapered beads, as did others in the industry.

15. For example, in 1997-1998—two years before the creation and publication dates of the earliest Berg Cross Registration—Crumrine included designs incorporating tapered beads applied to numerous jewelry items (as well as additional buckle designs) in its Crumrine Land of Silver catalog (authenticated at ¶25(f) below). These Crumrine designs also included other design elements that are standard or stock elements and are commonly used in the Industry, such as scrollwork, flowers, multiple colors of metal, and roping (“Industry Standard Design Elements”). I oversaw the creation of these designs in my role at Crumrine. In the table below are examples of items from the 1997-1998 Crumrine Land of Silver catalog (**Exhibit 1F** hereto) incorporating the tapered-beads design element in varying numbers (e.g., three tapered beads, five tapered beads, etc.) on various different items from earrings to buckles to bolo ties. Sometimes the beads are on the outer edge of items (as in the 1995 Crumrine Buckle) and sometimes they are not:

1997-1998 Crumrine Land of Silver Catalog Items (Exhibit 1F)			
¶	Bates No.	Item No. and Description	Item Image
(i)	M&F00789	<p>#ER7386 earrings</p> <p>Incorporates tapered beads - series of three along top of earrings and series of five along bottom</p> <p>Also incorporates scrollwork and two colors of metal (silver and gold)</p>	

(ii)	M&F000789	<p>#JW021/ER earrings</p> <p>Incorporates a series of three tapered beads along top of the earrings and series of five along bottom</p> <p>Also incorporates scrollwork and two colors of metal (silver and gold)</p>	
(iii)	M&F0000789	<p>#ER07618</p> <p>Incorporates a series of three tapered beads along the bottom of the earrings</p> <p>Also incorporates scrollwork, a rope edge design, and two colors of metal (silver and gold)</p>	
(iv)	M&F000790	<p>#ER06936 earrings</p> <p>Incorporates series of three tapered beads on the inner surface of the earrings</p> <p>Also incorporates flowers and two colors of metal (silver and gold)</p>	
(vii)	M&F000794	<p>#07066 buckle</p> <p>Incorporates a series of three tapered beads on the E and W compass points of the inside gold ring element and a series of five tapered beads at the N and S compass points of the buckle face</p>	




		Also incorporates scrollwork, two colors of metal (silver and gold) and a rope edge	
(viii)	M&F000794	<p>#07161 buckle</p> <p>Incorporates a series of five tapered beads on the inside ring element of the buckle face at the N and S compass points</p> <p>Also incorporates flowers in the four corners, scrollwork three colors of metal (silver, gold and black) and a rope edge</p>	
(ix)	M&F000795	<p>#07060 buckle</p> <p>Incorporates a series of five tapered beads on the N and S compass points of the inside gold ring element of the buckle face</p> <p>Also incorporates flowers with scrollwork emanating from the flowers in the outer band of the buckle face, additional flowers and scrollwork in the middle of the buckle, three colors of metal (silver, gold and black) and a rope edge</p>	
(xi)	M&F000796	<p>#07370 buckle</p> <p>Incorporates a series of five tapered beads at the N and S compass points of the inside ring element of the buckle face</p>	

		Also incorporates flowers with scrollwork emanating from the flowers in the outer band of the buckle face, additional flowers and scrollwork in the middle of the buckle, three colors of metal (silver, gold and black) and a rope edge	
(xii)	M&F000796	<p>#07372 buckle</p> <p>Incorporates a series of five tapered beads on N and S compass points of the inside gold ring element of the buckle face</p> <p>Also incorporates flowers with scrollwork emanating from the flowers in the outer band of the buckle face, additional flowers and scrollwork in the middle of the buckle, three colors of metal (silver, gold and black) and a rope edge</p>	
(xiii)	M&F000797	<p>#06609 bolo</p> <p>Incorporates a series of five tapered beads at the end of the East and West compass points on the inside gold ring element of the bolo face</p> <p>Also incorporates flowers with scrollwork emanating from the flowers in the outer band of the buckle face, additional flowers and scrollwork in the middle of the</p>	


		buckle, two colors of metal (silver and gold) and a rope edge	
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16. As one can see in the designs above, when Crumrine created the Crumrine product line included in the 1997-1998 Crumrine Land of Silver catalog, our designers arranged Industry Standard Design Elements differently between products to create many different product designs. These designs are Crumrine's, but many others at the time were also using the Industry Standard Design Elements. Put another way, the designs Crumrine was making from one year to the next were iterations off prior Crumrine designs. Thus, use of tapered beads on our designs in 1997-1998 discussed above, for example, harkened back to earlier tapered bead designs like the 1995 Crumrine Buckle.


17. In addition to the designs discussed above incorporating tapered beads and other Industry Standard Design Elements, Crumrine made a variety of cross designs dating back to at least the 1970s. I located a Trinity Designs by Crumrine catalog that dates back to at least 1980 (authenticated in ¶25(d) and attached as **Exhibit 1D**) where the Crumrine cross designs show a series of three beads placed at the ends of the arms of the cross. While the series of three beads in the designs below are not identical to the tapered beads used, for example, in the 1995 Crumrine Buckle or as in the series of three tapered beads in the Crumrine designs discussed in ¶¶13-15 above, I include these 1980 Trinity Designs to show that the idea of using beads on the arms of a cross within Crumrine dates back at least to these Crumrine designs, long predating Mr. Berg's registrations, and didn't originate with Mr. Berg.

Trinity Designs by Crumrine 1980 (Exhibit 1D)			
¶	Bates No.	Item No. and Description	Item Image
(i)	M&F000762	J-37 - necklace pendants	
(ii)	M&F000768	J-37E - earrings and necklace pendants	
(iii)	M&F000768	J-37E - tie tacks	

18. In addition to the crosses above, Crumrine designed and sold many other crosses throughout the years that included other Industry Standard Design Elements. For example, the Crumrine 1994 Fall Collection catalog (authenticated at ¶25(e) and attached as Exhibit 1E) depicts a variety of different Crumrine cross designs incorporating Industry Standard Design Elements, including scrollwork, black enamel background, flowers, and multi-colored metals (i.e., silver and black combined in one piece and laid on top of each other).

Crumrine 1994 Fall Collection Catalog (Exhibit 1E)			
¶	Bates No.	Item No. and Description	Item Image
(i)	M&F000778	#04868 Scroll Cross pendant Incorporates scrollwork	

(ii)	M&F000778	#04871 Southwest Cross w/ Black Enamel pendant Incorporates scrollwork and black enamel background	
(iii)	M&F000778	#04869 Scroll Cross w/ Circle pendant Incorporates scrollwork	
(iv)	M&F000778	#04873 Southwest Cross w/ Circle and Black Enamel pendant Incorporates central flower with scrollwork emanating from the flower and black enamel background	
(v)	M&F000778	#04870 Scroll Cross with Square pendant Incorporates scrollwork	

(vi)	M&F000778	#04872 Southwest Cross w/ Square and Black enamel pendant Incorporates black enamel background	
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19. Crumrine also continued to use the tapered-beads design element through the years in various iterations of the Crumrine jewelry and buckles. For example, in January 2000, Crumrine introduced a new line called “Lightning Ridge” at the Denver market featuring solid silver products which incorporated tapered beads, *see* **Exhibit 1H** which is a flyer announcing the new line and included designs with beads, such as earrings (e.g., Item #09135



and #19137). In order to be included in the product line in January 2000, the products in the flyer were all created before that time, meaning before the creation and publication dates in the earliest Berg Cross Registration. Crumrine continued the line in 2001, and the items in the table below (and authenticated in ¶25(i), attached as **Exhibit 1I**) incorporate tapered beads and were included in the Crumrine 2001 Lightning Ridge catalog. These items were created under my direction and drew inspiration from our earlier products, such as the 1995 Crumrine Buckle, which incorporates tapered beads:

Crumrine 2001 Lightning Ridge Catalog (Exhibit 1I)			
¶	Bates No.	Item No. and Description	Item Image

(i)	M&F001259	<p>#09771 - earrings</p> <p>Incorporates a series of seven tapered beads</p> <p>Also incorporates roping</p>	
(ii)	M&F001261	<p>#10180 - earrings</p> <p>Incorporates a series of three tapered beads</p>	
(iii)	M&F001261	<p>#10134 - earrings</p> <p>Incorporates a series of three tapered beads</p>	
(iv)	M&F001263	<p>#10189 - necklace pendant</p> <p>Incorporates a series of three tapered beads</p>	
(v)	M&F001263	<p>#10130 - necklace pendant</p> <p>Incorporates a series of three tapered beads</p>	

(vi)	M&F001263	#10131 - necklace pendant Incorporates a series of two tapered beads and roping	 A circular necklace pendant with a central sphere and two tapered beads on either side, all within a circular frame. The price tag at the bottom reads "#10131 \$46.00".
(vii)	M&F001263	#10219 - necklace pendant Incorporates a series of five tapered beads along each arm	 A necklace pendant with a central cross-like shape and five tapered beads on each arm. The price tag at the bottom reads "#10219 \$80.00".
(viii)	M&F001266	#09813 - necklace pendant Incorporates series of seven tapered beads along the N and S compass points and a series of five tapered beads along the E and W compass points	 A necklace pendant with a rectangular frame containing four stars at the corners and a central design. The price tag at the bottom reads "#09813 \$32.00".
(ix)	M&F001266	#09814 - bracelet Incorporates a series of five tapered beads at the four compass points	 A bracelet with a rectangular frame containing four stars at the corners and a central design. The price tag at the bottom reads "#09814 \$30.00".

20. The Crumrine designs discussed above at ¶¶ 13-19 were created under my direction when I was employed at Crumrine. Since I joined M&F Western in 2007, we have continued to include Industry Standard Design Elements in our jewelry and buckle designs, including tapered beads, flowers, scrollwork, multiple colors of metal, and roping. The M&F Western

products accused of infringement in this case are examples of products that draw on these earlier Crumrine designs.

21. As discussed above, I understand that Mr. Berg accuses the 32110 Cross of infringing his Copyright Registration VA 1-229-288:



22. With regard to the M&F Western 32110 Cross, that design was made by Cary Kraft, who provided me with the graphics he created for the design. Based on these graphics, I engraved the copper mold used in the production of the 32110 Cross. Attached hereto as **Exhibit 2** is a true and correct copy of the graphics I received from Cary and used to engrave the copper mold (labeled M&F000111-000112; M&F000019 is a true and correct copy of a print out of Cary's design showing the date stamp of July 1, 2015, 5:34:44 p.m.). Attached hereto as **Exhibit 3** is a true and correct copy of a color photograph of the copper mold that I engraved (labeled M&F001244; a true and correct copy of a black and white photograph of the same copper mold labeled M&F000110 is attached as **Exhibit 4**). This type of engraving work is skilled work that I have learned in my many years in the industry. I estimate that it took me approximately 10 hours to engrave this copper mold.

23. I was not aware of the Berg Cross Registrations at the time I engraved the mold for the 32110 Cross. I only learned of the Cross Registrations after this lawsuit was filed. I did not copy Mr. Berg's designs.
24. I was not directly involved in the design or creation of the 32120 Cross. I understand that design was also created by Mr. Kraft. Based on my experience in the industry, the 32120 Cross also incorporates Industry standard design elements seen in many Crumrine and M&F Western pieces throughout the years, including tapered beads, a flower, scrollwork, a black background and more than one color of metal.
25. In response to a request from Paul Eddins of M&F Western, I searched for historic Crumrine business records, including historic catalogs and photographs, showing Crumrine designs incorporating tapered-beads and other commonly used design elements in the Industry. In particular, I am personally familiar with the designs depicted in the documents discussed below and, if called to testify, can and will attest that these are authentic Crumrine designs that were offered for sale to the general public. The documents are as follows:
- a) **Exhibit 1A**: M&F000400-411 is a true and correct copy of the 1995 Crumrine fall catalog showing the 1995 Crumrine Buckle identified in my prior declaration. I was an employee of Crumrine Manufacturing Jewelers in 1995 when the Crumrine fall catalog was published and I am familiar with the catalog. The first page of this catalog was also labeled as M&F000003, which was previously authenticated in my June Declaration (¶10).
 - b) **Exhibit 1B**: M&F00631 is a true and correct copy of a page from the Crumrine 2002 catalog identified below depicting the "Patriot Series" buckle designs, including product

#10277 incorporating tapered-beads along the four compass points of the buckle. This document was also labeled as M&F000654.

- c) **Exhibit 1C**: M&F00633-695 is a true and correct copy of the Crumrine 2002 Retail Catalog, which was provided to prospective customers through the mail on a CD in the of that year. The catalog depicts a wide variety of different Crumrine designs for all types of jewelry (e.g., earrings, necklaces, bracelets) to buckles to bolo ties. I am personally familiar with this catalog as I was an employee of Crumrine when the catalog was published and am familiar with the designs and oversaw the creation of our product line included in the catalog.
- d) **Exhibit 1D**: M&F00761-769 is a true and correct copy of a Trinity Designs by Crumrine Catalog from 1980 or earlier. I am not sure of the exact date this catalog was published, but I am certain it was at least as early as 1980 because the final page of the catalog has a California address and Crumrine moved to Reno in 1980. Crumrine's Trinity Designs line related to jewelry designs with Christian themes, including cross designs. This catalog was provided to prospective customers through the mail. I am personally familiar with this catalog as I was an employee of Crumrine when the catalog was published.
- e) **Exhibit 1E**: M&F00778-785 is a true and correct copy of the Crumrine 1994 Fall Collection Catalog, which was sent to prospective customers via the mail, and depicts a wide variety of different Crumrine designs for various jewelry items, including cross pendants, earrings and buckle designs. These designs incorporate use of various Industry Standard Design Elements. I am personally familiar with this catalog as I was

an employee of Crumrine when the catalog was published and thus am familiar with the designs and oversaw the creation of our product line included in the catalog.

- f) **Exhibit 1F**: M&F00787-800 is a true and correct copy of pages excerpted from the 1997-1998 Crumrine Land of Silver catalog, which is another Crumrine catalog depicting Crumrine designs. I oversaw the creation of these designs in my role at Crumrine and am personally familiar with this Crumrine Land of Silver catalog as I was an employee of Crumrine Manufacturing Jewelers in 1997 when this catalog was published.
- g) **Exhibit 1G**: M&F001245-1255 is a true and correct copy of the Retail Price List Effective August 1, 1998 for the Land of Silver catalog described above in ¶¶15-16, and ¶25(f). I am personally familiar with this price list as I was an employee of Crumrine Manufacturing Jewelers in 1998 when this price list was published. A true and correct copy of the first two pages of this price list were previously labeled as M&F000800-802.
- h) **Exhibit 1H**: M&F001257 is a true and correct copy of the Crumrine 2000 Lightning Ridge flyer. I am personally familiar with this flyer as I was an employee of Crumrine Manufacturing Jewelers when this flyer was published.
- i) **Exhibit 1I**: M&F001259-1266 is a true and correct copy of the Crumrine 2001 Lightning Ridge catalog. I am personally familiar with this catalog as I was an employee of Crumrine Manufacturing Jewelers when this catalog was published.

I declare that the foregoing is true and correct under penalty of perjury under the laws of the United States.

Signed on this 18 day of August 2020, at Reno, Nevada.

By: Jeanne Crumrine LaShelle

Jeanne Crumrine LaShelle

EXHIBIT 1A

**'95
Fall
Release**

SPECIAL EDITION

Cat# 06300

02/39

*All American Pro
Rodeo w/ Split Bead,*

Black Enamel

(colored)

\$133.00



Crumrine
GOLD AND SILVERSMITHS
The Finest Quality in America



Cat# 05865
07/39
Interlaced Scroll
\$40.00



Cat# 06299
02/39
Gun Scroll Floral
\$66.00

(also available w/ Black Enamel) Cat # 06272 \$70.00



Cat# 06202
03/39
Gun Scroll
\$55.00



Cat# 06203
03/39
Gun Scroll
w/ Black Enamel
\$59.00



Cat# 05904
07/94
Longhorn
(colored)
\$46.00



Cat# 05769
Base G1649/Figure 600
03/49
Eagle Head w/ Black, Blue
and Red Enamel
\$88.00

Ask your Crumrine Sales Representative
to see these new product samples



Cat# 06201
O3/39
Tejano
\$55.00



Cat# 05778
O3/49
Mexican Seal and Flag
(colored)
\$74.00



Cat# 06273
Base G1839/Figure 1000
O3/39 Southwest Offset, Eagleman w/ Red and Green
Enamel \$76.00



Cat# 06274
Base G1839/Figure 1001 O3/39
Southwest Offset, Leopardman w/ Red and Green
Enamel \$76.00



Cat# 06234
Base G1949 O3/49
Curly Scroll w/ Letter "J" \$70.00



Cat# 06233
Base G1939 O3/39
Curly Scroll w/ Letter "J" \$70.00

Place an order with a Customer Service
Representative by calling (800) 444-3575



Cat# 06189
Base I0449/Figure 519
FFF/49 Horseshoe, Bull Rider
w/ Black Enamel, 1 Ruby
\$154.00

Cat# 06055
Base I0439/Figure 519
FFF/49
Horseshoe w/ Bull Rider
and 1 Emerald
\$150.00





Cat# 06232
03/49
Bull Dogger
\$55.00

Cat# 06231
03/49
Saddle Bronc
\$55.00



Cat# 06194
07/49
Saddle Bronc
\$40.00



Cat# 06195
07/49
Team Roper
\$40.00



Cat# 06236
07/49
Bull Dogger
\$40.00



Cat# 06188
Base X0139/Figure 519
000/39
Gun Scroll w/ Bull Rider,
Black Enamel
\$129.00



Cat# 06087
Base X0149/Figure 519
000/49
Gun Scroll w/ Bull Rider
\$124.00

Ask your Crumrine Sales Representative
to see these new product samples



Cat# 06196
Base T1039/Figure 510
O/39
Gun Scroll w/ Bull Rider,
Black Enamel
\$105.00

Cat# 06086
Base T1049/Figure 519
O/49
Gun Scroll w/ Bull Rider
\$101.00

Cat# 06128
Base D0539/Figure 510
SE120/49
Notched w/ Bareback
\$156.00

Place an order with a Customer Service Representative
by calling (800) 444-3575



Cat# 06291
CH/39
Filigree Floral Choker w/
Three Hematite Stones
\$35.00



Cat# 06302
ER/39
Filigree Floral
w/ Hematite Stone
\$25.50



Cat# 06301
CH/45
Filigree Scroll Choker
w/ Onyx and Stone Bezel
\$60.00



Cat# 06306
CH/39 Filigree
Scroll Choker w/ Onyx and
Stone Bezel \$60.00



Cat# 06304
BA/45
Filigree Scroll Barrette w/ Onyx and Stone Bezel
\$36.00



Cat# 06264
ER/45
Double Floral
\$25.50



Cat# 06305
BA/39
Filigree Scroll Barrette w/ Onyx and Stone Bezel
\$36.00



Cat# 06262
ER/45
Paisley Scroll
\$25.50

Cat# 06292
CH/49
Scroll Heart Choker
\$48.00

Cat# 06255
CH/45
Six Heart Choker
\$48.00

Cat# 06303
ER/45
Single Heart Floral
\$25.50

Cat# 06295
ER/49
Filigree Triple Heart
\$25.50

Cat# 06263
ER/45
Single Scroll
\$25.50

Cat# 06256
OH/39
Six Heart Choker
\$48.00

Cat# 06230
FR/39
Quarter Horse Head
\$55.00



Cat# 05943
Freeform/49
Three Wild Horses
\$55.00



Cat# 06297
BRA/49
Freeform Western Scroll
\$42.00



Cat# 06257
BRA/49
Six Event Rodeo
\$36.00



Cat# 06271
ER/94
Feathered Scroll
\$25.50



Cat# 06293
BRA/94
3/4" Filigree Scroll
\$34.00



Cat# 06347
WF/45
Freeform Southwest
Bracelet Watch w/ Black
and Blue Enamel
\$91.00



Cat# 06346
WF/49
Freeform Southwest
Bracelet Watch w/ Black
and Turquoise Enamel
\$91.00



Cat# 06298
BRA/39
Freeform Western Scroll
\$42.00



Ask your Crumrine Sales Representative
to see these new product samples

Cat# 06140
RA/45
Southwest Slim-Line
w/ Black and Chambrey Enamel
\$114.00



Cat# 06311
WF/49
Freeform Western Scroll
Bracelet Watch
\$84.00



Cat# 06308
BRA/49
Freeform Southwest
w/ Black, Turquoise and
Vermillion Enamel
\$51.00



Cat# 06294
BRA/94
1/2" Pueblo
w/ Black Enamel
\$33.00



Cat# 06310
WF/39
Freeform Western Scroll
Bracelet Watch
\$84.00



Cat# 06309
BRA/45
Freeform Southwest
w/ Black, Blue and
Maroon Enamel
\$51.00



Cat# 05625
BRA/94
1/2" Pueblo w/ Black
and Turquoise Enamel
\$35.00



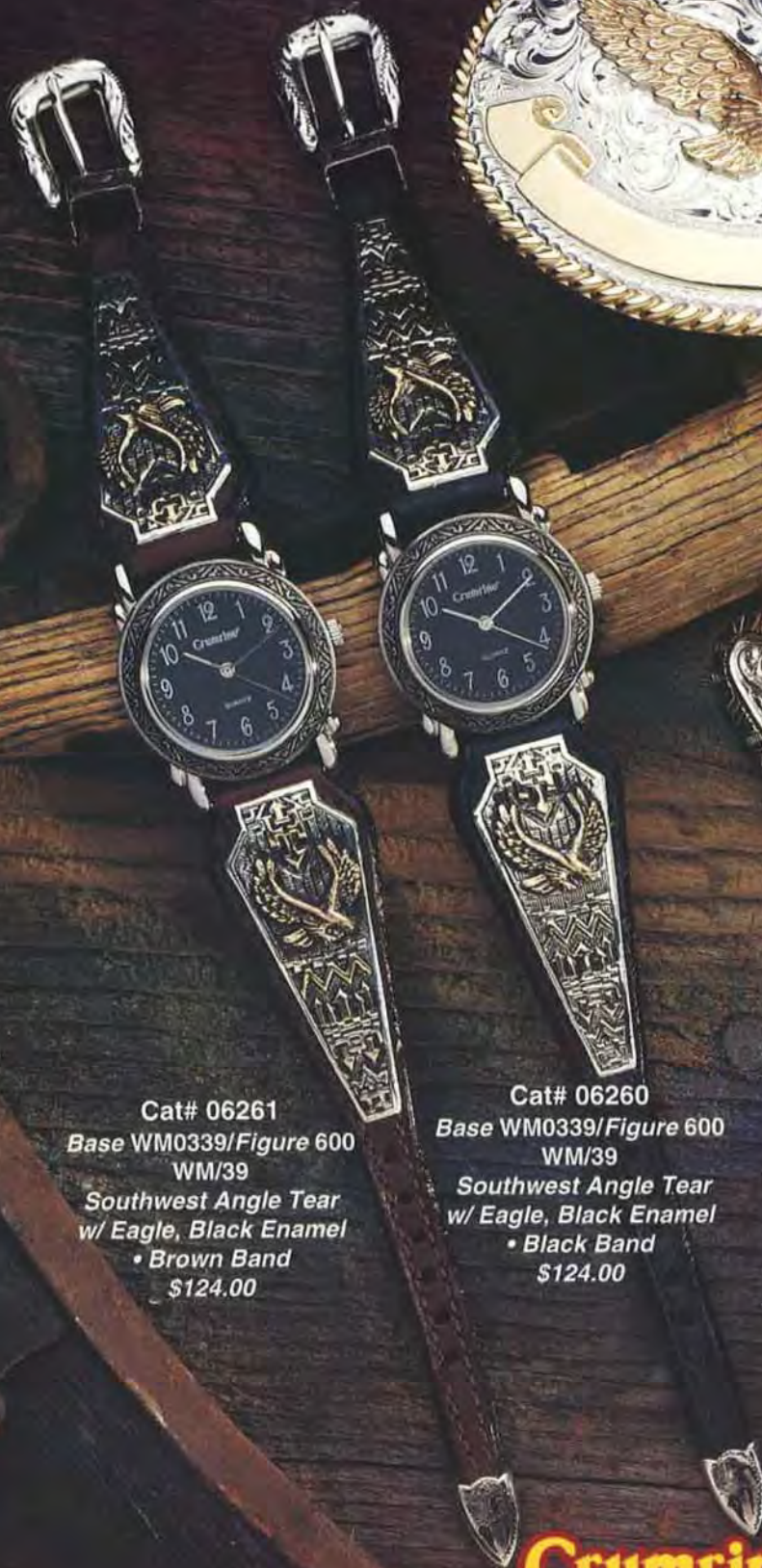
Place an order with a Customer Service
Representative by calling
(800) 444-3575



Cat# 06235
Base G1749/Figure 600
O3/49
Eagle
\$70.00



Cat# 06237
DT/49
Southwest Triangle
w/ Onyx and Stone Bezel,
Black Enamel
\$51.00



Cat# 06261
Base WM0339/Figure 600
WM/39
Southwest Angle Tear
w/ Eagle, Black Enamel
• Brown Band
\$124.00

Cat# 06260
Base WM0339/Figure 600
WM/39
Southwest Angle Tear
w/ Eagle, Black Enamel
• Black Band
\$124.00



Cat# 06258
Base TC0149
TI/49
Tie Tack Letter "J"
\$32.00



Cat# 06259
Base TC0139
TI/39
Tie Tack Letter "J"
\$32.00

Crumrine

EXHIBIT 1B



#10278 4-1/2"x3-1/4"
\$101.00

Patriot Series



#10281 3"x2-1/4" \$62.00



#00245 3-1/2"x2-3/4"
\$66.00



R

#10276 4-1/2"x3-1/2"
\$129.00



R

#10280 3-1/2"x2-3/4"
\$66.00

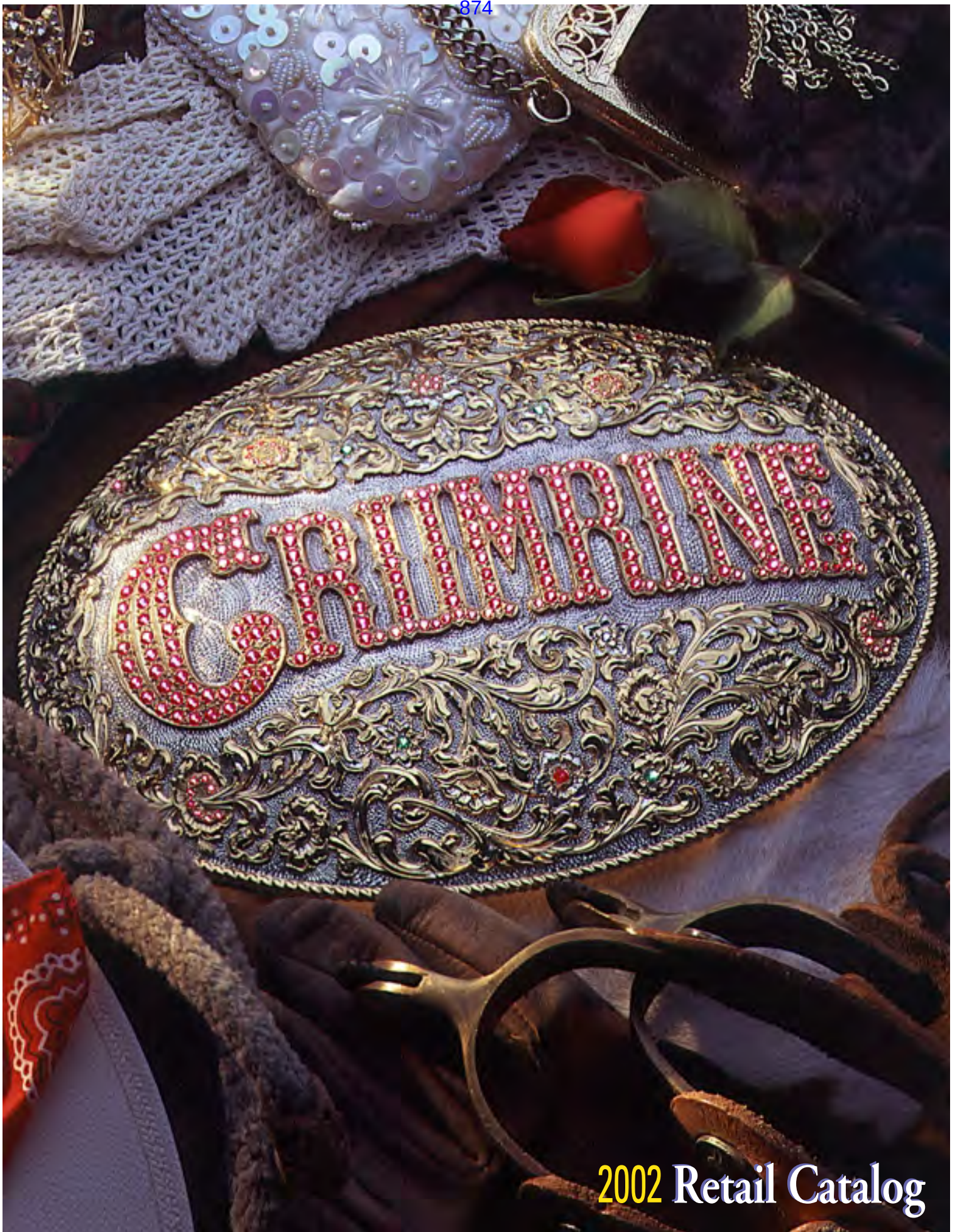


#10279 3-1/2"x2-3/4" \$84.00



#10277 4-1/2"x3-1/2" \$129.00

EXHIBIT 1C



2002 Retail Catalog

Crumrine Retail Catalog

Contents

Jewelry/Accessories
 Florals/Scrolls
 Heart Buckles
 Embossed Themes
 Patriot Series
 Wildlife Series
 Ranger Buckle Sets
 Initial Buckles
 Bolo Ties
 Eagle Buckles
 Applied Figures
 Non-Changeable Figures
 Embossed Rodeo w/ Ribbons
 Applied Figures w/ Ribbons
 Bronze Figures
 Hispanic Products



Customer Service
 (800) 444-3575

Acrylic product display enhancements are available to maximize visual impact. Just ask a Customer Service Representative for more information.



Recommended Loading: 220 - 250 Items
 Mix: 50% Buckles / 50% Jewelry and Accessories

Parallax

Professional Display Solutions

Recommended Loading: 150 - 180 Items
 Mix: 40% Buckles / 60% Jewelry and Accessories



Newton



Recommended Loading: 60 - 80 Items
 Mix: 20% Buckles / 80% Jewelry and Accessories

Nebula



Recommended Loading: 45-55 Items
 Mix: 100% Jewelry and/or Accessories

Quasar



Sterling Silver and Sterling
Silver 22K Gold Electroplated
Jewelry & Accessories



#00651 \$26.00



#00652 \$26.00



#10138 \$40.00



#07394 \$20.00



#09077 \$30.00



#10178 \$46.00



#09745 \$44.00



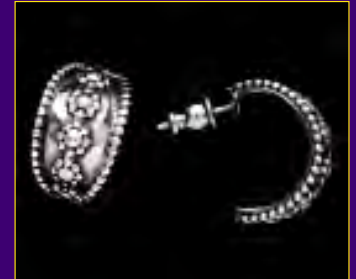
#10212 \$32.00



#09746 \$34.00



#09771 \$34.00



#09772 \$34.00



#10177 \$34.00



#09770 \$32.00



#10179 \$42.00



#10139 \$40.00



#09104 \$32.00



#09769 \$32.00



#09106 \$30.00



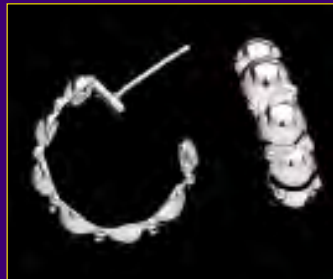
#09107 \$30.00



#09131 \$38.00



#09105 \$40.00



#10216 \$34.00



#09101 \$45.00



#09818 \$34.00



#09132 \$45.00



#09133 \$40.00



#09134 \$40.00



#09102 \$40.00



#09103 \$45.00



#10136 \$35.00



#10137 \$40.00



#09138 \$44.00



#09135 \$44.00



#09136 \$40.00



#09137 \$40.00



#10182 \$32.00



#10128 \$30.00



#10135 \$32.00



#09430 \$40.00



#09815 \$34.00



#10175 \$36.00



#09817 \$34.00



#09429 \$40.00



#10176 \$36.00



#09812 \$34.00



#09822 \$34.00



#10258 \$36.00



#10181 \$34.00



#10133 \$32.00



#10180 \$48.00



#10134 \$46.00



#10174 \$36.00



#09819 \$34.00



#09824 \$34.00



#09827 \$34.00



#10184 \$42.00



#09915 \$40.00



#10173 \$36.00



#09826 \$34.00



#10185 \$38.00



#09914 \$36.00



#10183 \$34.00



#09917 \$32.00



#10172 \$42.00



#09913 \$40.00



#09918 \$44.00



#09919 \$32.00



#10264 \$36.00



#10263 \$34.00



#10261 \$34.00



#10262 \$32.00



#10260 \$38.00



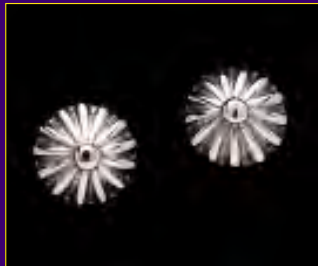
#10259 \$36.00



#10266 \$32.00



#10265 \$30.00



#10240 \$30.00



#10237 \$34.00



#10149 \$38.00



#10239 \$32.00



#10214 \$34.00



#10213 \$32.00



#10215 \$32.00



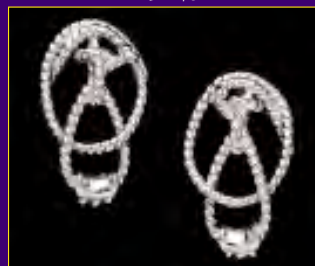
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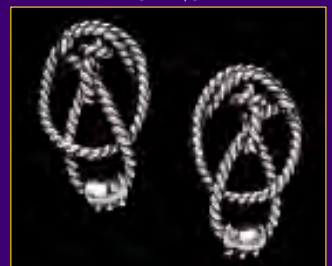
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#10234 \$32.00



#10235 \$32.00



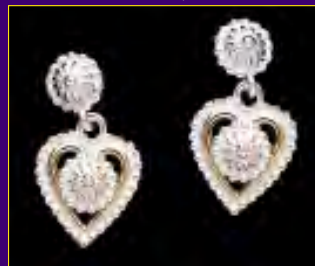
#10236 \$32.00



#10211 \$32.00



#10210 \$30.00



#10231 \$34.00



#10232 \$32.00



#10218 \$36.00



#10217 \$34.00



#10209 \$36.00



#10208 \$34.00



#10241 \$39.00 3 pair set



#10252 \$50.00



#10253 \$48.00



#09816 \$36.00



#09820 \$32.00



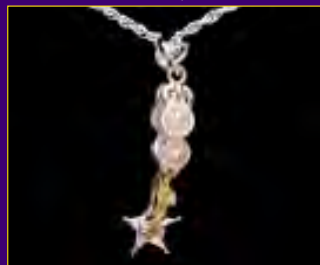
#09821 \$32.00



#10186 \$52.00



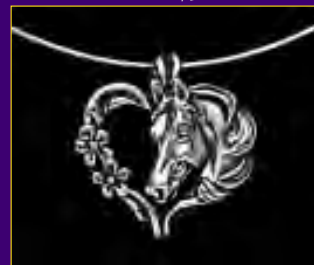
#10140 \$50.00



#10244 \$50.00



#07395 \$24.00



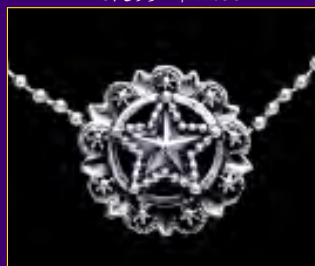
#09040 \$40.00



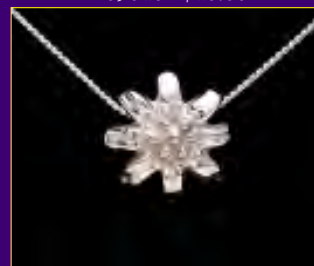
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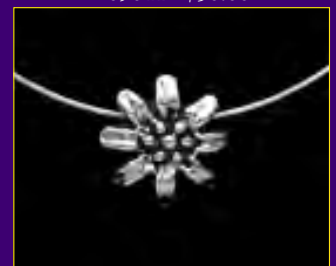
#10190 \$48.00



#09921 \$46.00



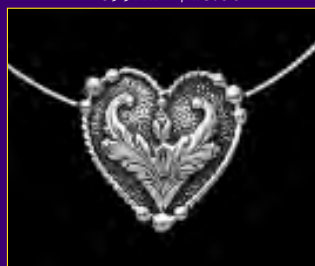
#10187 \$40.00



#10129 \$38.00



#10189 \$48.00



#10130 \$46.00



#10188 \$48.00



#10131 \$46.00



#09920 \$44.00



#10191 \$54.00



#09916 \$52.00



#10219 \$80.00



#09823 \$32.00



#10242 \$40.00



#10243 \$42.00



#10251 \$42.00



#10250 \$42.00



#10249 \$44.00



#10247 \$42.00



#10248 \$40.00



#10220 \$44.00



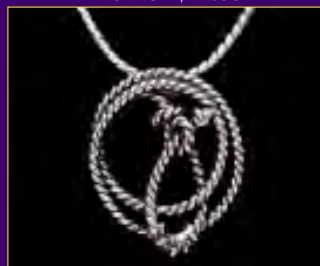
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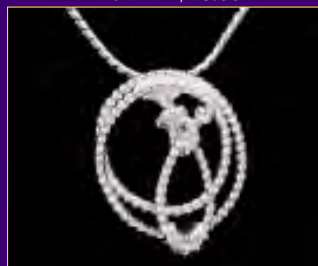
#10223 60.00



#10222 \$62.00



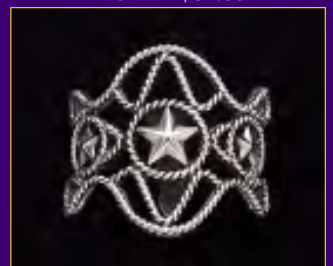
#10246 \$42.00



#10245 \$42.00



#10192 \$36.00



#09825 \$34.00



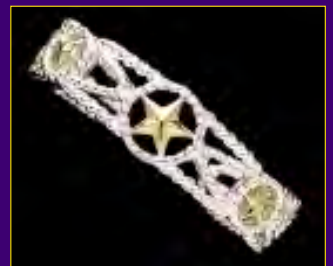
#10221 \$52.00



#10254 \$70.00



#10255 \$68.00



#10257 \$70.00



#10256 \$68.00



#10268 \$70.00



#10267 \$68.00



#09529 \$180.00



#09530 \$180.00



.999 Fine Silver/22K Gold
Electroplated Jewelry
and Accessories



#10271 \$20.00 2 pair set



#10270 \$20.00 2 pair set



#10269 \$24.00 3 pair set



#08098 \$38.00



#08097 \$38.00



#10125 \$24.00



#10123 \$20.00



#10124 \$20.00



#09362 \$20.00



#09361 \$20.00



#09370 \$24.00



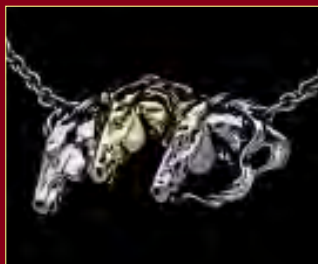
#08057 \$47.00



#09359 \$24.00



#09360 \$24.00



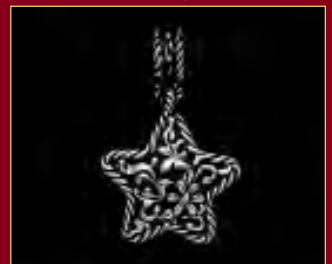
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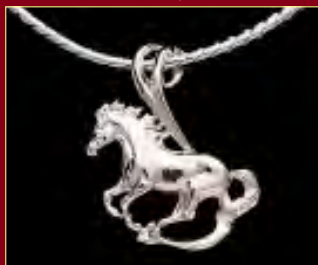
#09584 \$35.00



#09585 \$35.00



#10122 \$30.00



#09768 \$34.00



#10121 \$41.00



#10132 \$40.00



#09804 \$32.00



#09813 \$32.00



#10108 \$30.00



#09273 \$20.00



#09274 \$20.00



#09373 \$30.00



#09814 \$30.00



#10120 \$30.00



#10119 \$30.00

#BR021 \$55.00 *Small Figure*

#04665 \$34.00



#08457 \$45.00



#06257 \$42.00



#02946 \$34.00



#02948 \$34.00



#09607 130.00



#09608 \$130.00



#09605 \$118.00



#09606 \$118.00



#09374 \$94.00



#09375 \$94.00



#09448 \$50.00



#09357 \$50.00



#09358 \$50.00



#09449 \$63.00



#07066
4-3/4"x4"
\$88.00



#07180
4-1/8"x3-1/2"
\$96.00



#07365
4-3/4"x4"
\$88.00

Western Florals & Scrolls



#07181
4-1/8"x3-1/2"
\$88.00



#06581
4-1/4"x3-1/4"
\$77.00



#00449
4-1/2"x3-1/4"
\$81.00

#00354
4-1/2"x3-1/4"
\$83.00



2002 Crumrine Retail Catalog

Florals 1



#07361
4-1/4"x3-1/2"
\$88.00

R #01866
4-1/2"x3-1/2"
\$77.00



R #01868
4-1/2"x3-1/2"
\$77.00



R #01310
4"x3"
\$66.00



R #07068
4"x3"
\$66.00



#01874
4-1/2"x3-1/2"
\$77.00



#01309
4"x3"
\$72.00



R #01218 4"x3" \$70.00



R #01276 4"x3" \$70.00



R #06202 4"x3" \$66.00
Florals 2



R #01244 4"x3" \$77.00
(800) 444-3575 Sales/Service



R #01251 4"x3" \$83.00



R #01570 4"x3" \$70.00



#01751
3-3/4"x2-3/4"
\$66.00



#00329
3-1/2"x2-3/4"
\$66.00



R #00146 4"x3-1/8" \$68.00



R #00170 4"x3-1/8" \$68.00



#07067
3-3/8"x2-3/8"
\$59.00



R #00140 3-1/4"x2-1/2" \$50.00

R #01096
3"x2-1/4"
\$54.00



#00137
3-1/4"x2-1/2"
\$50.00



R #00135 3-1/4"x2-1/2" \$50.00



R #05865
3"x2-1/4"
\$50.00

#07369
3"x2-1/4"
\$50.00



R #00141 3-1/4"x2-1/2" \$55.00



Western Hearts



#00743 4-3/4"x2-3/4" \$83.00



R

#00722 4-3/4"x2-3/4" \$83.00



R

#00724 4-3/4"x2-3/4" \$66.00



R

#00721 4-3/4"x2-3/4" \$66.00



R

#05577 4-3/4"x2-3/4" \$69.00



#10272 4-3/4"x2-3/4" \$68.00



R

#00720
3-3/4"x2-7/8"
\$63.00



#00717
3-3/4"x2-7/8"
\$81.00



#00716
3-1/2"x2-1/2"
\$63.00



R

#00692
3-1/2"x2-1/2"
\$41.00



#00696
2-7/8"x2-1/2"
\$50.00

#02407
4-1/2"x3-1/2"
\$99.00



R

#00744 2-7/8"x2-1/2"
\$50.00



R

#04879 2-7/8"x2-1/2"
\$56.00



#10273
2-7/8"x2-1/2"
\$61.00

#06898
4"x3"
\$66.00



R

#07078
4"x3"
\$66.00



#10274
3-3/4"x2-7/8"
\$59.00

#01166
3"x2-1/4"
\$50.00



Embossed Theme Buckles



#02104
4-1/2"x3-1/2"
\$77.00

Bull Rider



#02117 4-1/2"x3-1/2" \$77.00

Team Roper



#01876 4-1/2"x3-1/2" \$77.00

Bareback



#01875 4-1/2"x3-1/2" \$77.00

Barrel Racer



#02206 4-1/2"x3-1/2" \$77.00

Saddle Bronc



#02206 4-1/2"x3-1/2" \$77.00

Horse & Jockey



#02110 4-1/2"x3-1/2" \$77.00

Five Wild Horses



#02115 4-1/2"x3-1/2" \$77.00

Quarter Horse



#05905 4-1/2"x3-1/2" \$77.00

Paint Horse



#02103 4-1/2"x3-1/2" \$77.00

Appaloosa



#02113 4-1/2"x3-1/2" \$77.00

Quarter Horse Head



#01562 4"x3" \$66.00

Three Horse Heads



#06997 4"x3" \$66.00

Five Wild Horses



#01578 4"x3" \$66.00

Quarter Horse



#01574 4"x3" \$66.00

Paint Horse



#01563 4"x3" \$66.00

Appaloosa

EMBOSSSED THEMES ARE NOT CHANGEABLE

2002 Crumrine Retail Catalog

Embossed Themes 1



Two Horses
#01561 4"x3" \$66.00



Quarter Horse Head
#01576 4"x3" \$66.00



Team Roper
#01580 4"x3" \$66.00



Bull Rider
#06150 4"x3" \$66.00



Steer Wrestler
#06232 4"x3" \$66.00



Quarter Horse
#01169 3"x2-3/4" \$50.00

EMBOSSSED THEMES
ARE NOT CHANGEABLE



Saddle Bronc
#06231 4"x3" \$66.00



Quarter Horse Head
#01168 4"x3" \$50.00



Paint Horse
#01167 4"x3" \$50.00



Appaloosa
#01161 4"x3" \$50.00



Colt
#01165 4"x3" \$50.00



Colt
#01033 2-1/4"-1-3/4" \$37.00



Bull Rider
#01163 4"x3" \$50.00



Team Roper
#06195 4"x3" \$50.00



Saddle Bronc
#06194 4"x3" \$50.00



Quarter Horse Head
#01035 2-1/4"x1-3/4" \$37.00



Barrel Racer
#01162 4"x3" \$50.00



Steer Wrestler
#06236 4"x3" \$50.00



Paint Horse Head
#01172 4"x3" \$50.00



Quarter Horse
#01086 2-1/4"x1-3/4" \$37.00



R #09435 4-3/4"x3-7/8" \$105.00



R #09555 4-3/4"x3-7/8" \$105.00



#10295 4-3/4"x3-7/8" \$103.00



R #08815 4-1/2"x3-3/4" \$94.00



R #08773 4-1/2"x3-3/4" \$96.00



R #08816 4-1/2"x3-3/4" \$94.00



#08669
4-1/2"x3-3/4" \$96.00



R #08774 4-1/2"x3-3/4" \$96.00



R #08817
4-1/2"x3-3/4" \$94.00



#10297
4-3/4"x4"
\$110.00



R #10298 4-3/4"x4" \$110.00



R #10206
4-1/2"x3-1/4"
\$101.00



R #10204
4-1/2"x3-1/4"
\$101.00



#00575
4-3/4"x4"
\$105.00



#10205
4-1/2"x3-1/4"
\$101.00



R #00351
4-1/2"x3-1/4"
\$81.00



R #00491
4-1/2"x3-1/4"
\$81.00

#09829
4-1/2"x3-1/2"
\$107.00



R

#09830
4-1/2"x3-1/2"
\$107.00



R

#06583
4-1/2"x3-1/2"
\$96.00



#09990
4-3/4"x3-7/8"
\$97.00



R

#09991
4-3/4"x4-7/8"
\$102.00



R

#05943
3-1/2"x2-3/8"
\$66.00



#00145
4"x3-1/8"
\$74.00



#06183 3-1/2"x2-3/8" \$70.00



R

#00142
3-1/4"x2-1/2"
\$50.00



#00143
3-1/4"x2-1/2"
\$50.00





#01847 3-3/4"x2-3/4" \$66.00



#10198 4"x3" \$90.00



#06585 4"x3" \$90.00



#01582 4"x3" \$66.00



#05636 4"x3" \$66.00



#10197 4"x3" \$66.00



#01565 4"x3" \$66.00



#01572 4"x3" \$66.00



#05635 4"x3" \$66.00



#05778 4"x3" \$85.00



#01847 4"x3" \$66.00



#01617 4"x3" \$70.00



#06607 4"x3" \$70.00



#01615 4"x3" \$72.00

#00339
3-1/2"x2-3/4"
\$66.00

#06230 3-1/2"x2-3/4" \$66.00



#00242 3-1/2"x2-3/4" \$66.00



#10278 4-1/2"x3-1/4"
\$101.00



#10281 3"x2-1/4" \$62.00



#00245 3-1/2"x2-3/4"
\$66.00



#10276 4-1/2"x3-1/2"
\$129.00



#10280 3-1/2"x2-3/4"
\$66.00



#10279 3-1/2"x2-3/4" \$84.00



#10277 4-1/2"x3-1/2" \$129.00

Patriot Series

The Wildlife Series



#00324

\$66.00

Chukar

3-1/2" x 2-3/4"

(Silver/Gold)

#06935 \$66.00 *Muskie*

3-1/2" x 2-3/4" (Silver/Gold)

#90017 \$66.00 *Muskie*

3-1/2" x 2-3/4" (Silver/Black)

#06894 \$66.00 *Trout*

3-1/2" x 2-3/4" (Silver/Gold)

#90008 \$66.00 *Trout*

3-1/2" x 2-3/4" (Silver/Black)

#00328 \$66.00 *Elk*

3-1/2" x 2-3/4" (Silver/Gold)

#90013 \$66.00 *Elk*

3-1/2" x 2-3/4" (Silver/Black)

#06895 \$66.00 *Quail*

3-1/2" x 2-3/4" (Silver/Gold)

#90003 \$66.00 *Quail*

3-1/2" x 2-3/4" (Silver/Black)

#00326 \$66.00 *Eagle*

3-1/2" x 2-3/4" (Silver/Gold)

#90010 \$66.00 *Eagle*

3-1/2" x 2-3/4" (Silver/Black)

#00335 \$66.00 *Pheasant*

3-1/2" x 2-3/4" (Silver/Gold)

#90001 \$66.00 *Pheasant*

3-1/2" x 2-3/4" (Silver/Black)

#03055 \$66.00 *Pintail*

3-1/2" x 2-3/4" (Silver/Gold)

#90018 \$66.00 *Pintail*

3-1/2" x 2-3/4" (Silver/Black)

#06895 \$66.00 *Big Horn Sheep*

3-1/2" x 2-3/4" (Silver/Gold)

#90004 \$66.00 *Big Horn Sheep*

3-1/2" x 2-3/4" (Silver/Black)

Wildlife 1

(800) 444-3575 Sales/Service

(800) 642-8466 Fax

www.crumrineonline.com



#90011
\$66.00
Chukar
3-1/2" x 2-3/4"
(Silver/Black)



#00320 \$66.00 *Bass*
3-1/2" x 2-3/4" (Silver/Gold)



#90007 \$66.00 *Bass*
3-1/2" x 2-3/4" (Silver/Black)



#00321 \$66.00 *Bear*
3-1/2" x 2-3/4" (Silver/Gold)



#90014 \$66.00 *Bear*
3-1/2" x 2-3/4" (Silver/Black)



#00334 \$66.00 *Mule Deer*
3-1/2" x 2-3/4" (Silver/Gold)



#90012 \$66.00 *Mule Deer*
3-1/2" x 2-3/4" (Silver/Black)



#00323 \$66.00 *Bison*
3-1/2" x 2-3/4" (Silver/Gold)



#90005 \$66.00 *Bison*
3-1/2" x 2-3/4" (Silver/Black)



#00336 \$66.00 *White Tail Deer*
3-1/2" x 2-3/4" (Silver/Gold)



#90006 \$66.00 *White Tail Deer*
3-1/2" x 2-3/4" (Silver/Black)



#00331 \$66.00 *Goose*
3-1/2" x 2-3/4" (Silver/Gold)



#90002 \$66.00 *Goose*
3-1/2" x 2-3/4" (Silver/Black)



#00325 \$66.00 *Mallard*
3-1/2" x 2-3/4" (Silver/Gold)



#90009 \$66.00 *Mallard*
3-1/2" x 2-3/4" (Silver/Black)



#00337 \$66.00 *Turkey*
3-1/2" x 2-3/4" (Silver/Gold)



#90015 \$66.00 *Turkey*
3-1/2" x 2-3/4" (Silver/Black)

Ranger Buckle Sets

All Items On This Page Require 1 1/2" Belt



Base HN152 **Medium Figure**
4-1/4"x3-1/4" \$176.00



Base HN151 **Medium Figure**
4-1/4"x3-1/4" \$176.00



Base HN112 **Large Figure**
4-1/4"x3-1/4" \$166.00



Base HN111 **Large Figure**
4-1/4"x3-3/4" \$161.00



#09083 4-1/4"x3-1/4" \$146.00




#02680 \$118.00


See BRONZE FIGURE Section for
Complete Figure Information

All Items On This Page Require 1 1/2" Belt



#02685 \$114.00 



#06915 \$118.00 




#06916 \$118.00 




#08052
\$118.00




#02631 \$118.00 




#06917 \$118.00 










#02673 \$118.00 



#06920 \$118.00 



#06918 \$118.00 

#07375 \$132.00  1 1/2" Belt#08162 \$132.00  1 1/2" Belt#07418
\$118.00
1 1/2" Belt#06912 \$118.00  1 1/2" Belt#06913 \$118.00  1 1/2" Belt#06924 \$88.00  1" Belt#06925
\$88.00
1" Belt#06926 \$88.00  1" Belt

#02738 \$80.00 **R**#02720 \$80.00 **R**#02741
\$84.00*All Items On This Page Require 3/4" Belt*#02717 \$111.00 **R**#07417
\$80.00#02722 \$84.00 **R**#02718 \$80.00 **R**#02736 \$80.00 **R**#02748 \$80.00 **R**#02731 \$80.00 **R**

Initial Buckles

*You Must Specify The Desired "LETTER"
With Each Product On This Page*



#TH081 4-3/4"x2-1/2" \$87.00



R

#749
3"x2-1/4"
\$48.00



#L0011NI 3"x2-1/4" \$53.00



#139
4-1/4"x3-1/8" \$75.00

R

#G0952BL
4"x3"
\$79.00



#339
3-3/4"x2-3/4" \$64.00

#349 4"x3"
\$64.00



#G0911BL
4"x3" \$88.00
(includes stones)

R

#G0011NI
4"x3" \$69.00

R





#06609
\$48.00



#01073
\$48.00



#00102
\$48.00



#00103
\$49.00



#01070
\$48.00



#00858
\$44.00



#01069
\$48.00



#00899
\$49.00



#02864
\$64.00



#00088
\$48.00



#00854
\$44.00

Bolos

All bolos include black leather cord with Silver plated tips.

(Eagle Bolos are featured in Eagles section)

Genuine Crumrine Eagles

*The most popular
eagle in the West...*

#00587
6"x4-3/4"
\$150.00



#02440
5-1/2"x4"
\$123.00



#00130
\$57.00



#00111
\$57.00



#00129
\$49.00
2 1/4" x 1 3/4"





#07416 4-1/2"x3-1/4" \$102.00

**R**#00474
4-1/2"x3-1/4"
\$102.00**R**#00473
4-1/2"x3-1/4"
\$95.00

#02240 4-1/4"x3-1/4" \$91.00

**R**#08474
4-1/4"x3-1/4"
\$98.00#02157
4-1/2"x3-1/2"
\$98.00

#01612 4"x3" \$85.00

**R**#01446
4"x3"
\$96.00
(includes stone)



#08051 3-3/4"x2-3/4" \$81.00



#02795 3-1/2"x2-3/4" \$81.00



#01099 3-1/2"x2-3/4" \$62.00

#01084
\$49.00
2 1/4" x 1 3/4"#02451
\$58.00
(includes stone)#01010
\$45.00#01008
\$57.00#00872
\$56.00
(includes stone)#00752
\$57.00

Applied Figures



Base I0044/UP **Large/XL Figure**
6"x4-3/4" \$157.00



Base I0011 **Large/XL Figure**
6"x4-3/4" \$150.00



Base T0072
Large/XL Figure
4-7/8"x4"
\$116.00



Base I0043/UP **Large/XL Figure**
6"x4-3/4" \$157.00



R Base T0073
Large/XL Figure
4-7/8"x4"
\$115.00

See BRONZE FIGURE
Section for Complete
Figure Information



Base R0013/4R
Large Figure
4-3/4"x4-1/4"
\$180.00
(includes stones)



Base U0212
Large/XL Figure
5-1/2"x4-1/2"
\$126.00

See BRONZE FIGURE
Section for Complete
Figure Information



R
Base N0211
Medium Figure
4-1/2"x3-1/2"
\$95.00



R
Base N0011
Large/XL Figure
4-1/2"x4-1/2"
\$91.00



R
Base N0311
Medium Figure
4-1/2"x3-1/2"
\$120.00



Base N0312
Large/XL Figure
4-1/2"x3-1/2" \$125.00



Base Z0011
Large/XL Figure
4-3/4"x3-7/8"
\$133.00



R
Base N0081
XXXX Figure
4-1/2"x3-1/2"
\$98.00



R
Base N0341
Medium Figure
4-1/2"x3-1/2"
\$127.00

See BRONZE FIGURE
Section for Complete
Figure Information



R
Base D0013
Medium Figure
4-3/4"x3-7/8"
\$112.00



Base D0011
Medium Figure
4-3/4"x3-7/8" \$112.00

R
Base D0012
Medium Figure
4-3/4"x3-7/8"
\$112.00



R
Base H0042
Large Figure
4-1/2"x3-1/4"
\$95.00



Base H0011 Large/XL Figure **R**
4-1/2"x3-1/4" \$95.00



Base H0211 Medium Figure **R**
4-1/2"x3-1/4" \$95.00



Base H0041 Large Figure **R**
4-1/2"x3-1/4" \$99.00



Base H0111 Medium Figure 4-1/2"x3-1/4" \$95.00



R
Base H0021
Large/XL Figure
4-1/2"x3-1/4"
\$95.00

R
Base H0072
Large Figure
4-1/2"x3-1/4"
\$95.00

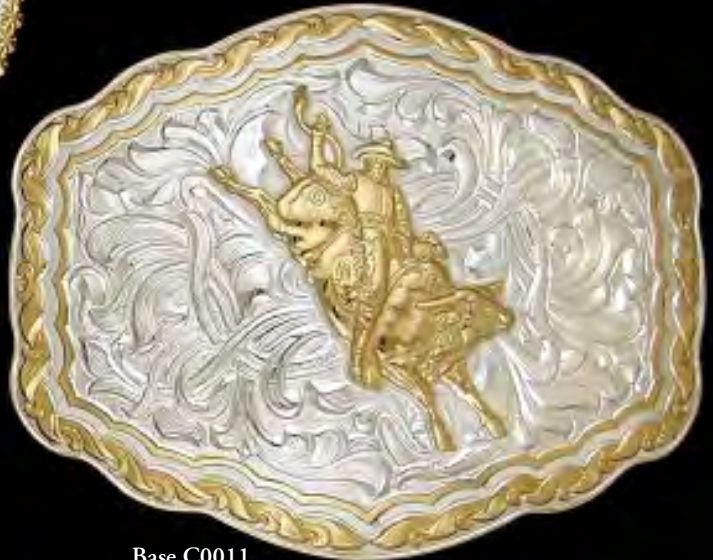




Base SB011 Medium Figure
4-1/2"x3-3/4" \$108.00



Base C0012
Large/XL Figure
4-1/4"x3-1/4" \$95.00



Base C0011
Large/XL Figure 4-1/4"x3-1/4" \$91.00



Base SB012
Medium Figure
4-1/2"x3-3/4" \$114.00

See BRONZE FIGURE
Section for Complete
Figure Information



Base SB013
Medium Figure
4-1/2"x3-3/4" \$108.00



Base DB011
Medium Figure 4"x3-1/8" \$83.00



Base E0101 Medium Figure
3-3/8"x2-3/8" \$77.00



Base E0102 Medium Figure
3-3/8"x2-3/8" \$77.00



Base DB012 Medium Figure
4"x3-1/8" \$83.00





Base G0511 Medium Figure
3-3/4"x2-3/4" \$89.00



R
Base G0411
Medium Figure
3-3/4"x2-3/4"
\$85.00



Base G0072 Medium Figure
4"x3" \$85.00

R
Base G0012
Medium Figure
4"x3"
\$84.00



See BRONZE FIGURE
Section for Complete
Figure Information



Base G0011 Medium Figure
4"x3" \$81.00



Base G0312 Medium Figure
4"x3" \$81.00



R
Base G0311 Medium Figure
4"x3" \$81.00

Base L0011
Medium Figure
3"x2-1/4"
\$62.00



Base P0611
Petite Figure
2-1/4"x1-3/4"
\$49.00



R
Base L0611 Small Figure
3"x2-1/4" \$62.00



R
Base P0011 Small Figure
2-1/4"x1-3/4" \$49.00

Horseshoe Buckles



R
Base HS011
Medium Figure
4"x3"
\$81.00



R
Base HSN012/NA
Medium Figure
4"x3" \$156.00
(includes matching tip and keeper)



Base HS012 Medium Figure
4"x3" \$86.00



R
Base HHS12
Medium Figure - Right
Medium Figure - Left
5"x3" \$104.00



Base HHS11
Medium Figure - Right
Medium Figure - Left
5"x3" \$104.00



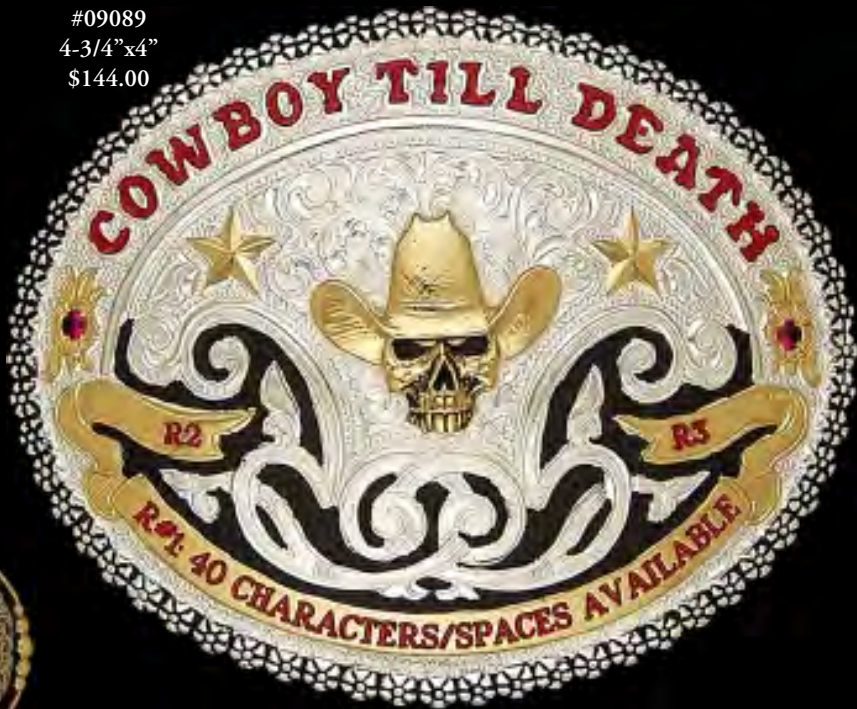
See BRONZE FIGURE
Section for Complete
Figure Information

Base HHHS1
Medium Figure - Right
Medium Figure - Center
Medium Figure - Left
6-3/8"x3"
\$128.00

Non-Changeable Applied Figures

(Available As Shown Only)

#09089
4-3/4"x4"
\$144.00



R
#09731
4"x3"
\$87.00

R
#06300
4-1/2"x3-1/2"
\$144.00



#09086
4-1/2"x3-1/4"
\$100.00



R
#07845
4-1/2"x3-1/2"
\$141.00

R
#09747
4-1/2"x3-1/2"
\$91.00



#09722
4-1/2"x3-1/2"
\$91.00



R
#09778
4-1/2"x3-1/2"
\$93.00

R
#09781
4-1/2"x3-1/2"
\$97.00



#04198
4-1/2"x3-1/2"
\$81.00
Team Roper



Embossed Rodeo Motifs



R #04661 4-1/2"x3-1/2" \$81.00
Barrel Racer - Male



R #04657 4-1/2"x3-1/2" \$81.00
Calf Roper



R #04663 4-1/2"x3-1/2" \$81.00
Pole Bender



R #04655 4-1/2"x3-1/2" \$81.00
Bareback



R #04660 4-1/2"x3-1/2" \$81.00
Steer Wrestler



R #04656 4-1/2"x3-1/2" \$81.00
Saddle Bronc



R #04658 4-1/2"x3-1/2" \$81.00
Barrel Racer - Female



R #04659 4-1/2"x3-1/2" \$81.00
Team Penning



R #04664 4-1/2"x3-1/2" \$81.00
Breakaway Roper



R #04662 4-1/2"x3-1/2" \$81.00
All Around Champion



R #04654 4-1/2"x3-1/2" \$81.00
Bull Rider

EMBOSSSED MOTIFS ARE NOT CHANGEABLE

2002 Crumrine Retail Catalog

Embossed Rodeo 1



#02099
4-1/2"x3-1/2"
\$77.00
Team Penning



R
#02086 4-1/2"x3-1/2" \$77.00
Calf Roper



R
#02093 4-1/2"x3-1/2" \$77.00
Saddle Bronc



R
#02094 4-1/2"x3-1/2" \$77.00
Team Roper



R
#02081 4-1/2"x3-1/2" \$77.00
Barrel Racer - Male



R
#02083 4-1/2"x3-1/2" \$77.00
Steer Wrestler



R
#02088 4-1/2"x3-1/2" \$77.00
Flag Racer



R
#02082 4-1/2"x3-1/2" \$77.00
Breakaway Roper



R
#02096 4-1/2"x3-1/2" \$77.00
Trail Course



R
#02089 4-1/2"x3-1/2" \$77.00
Goat Tier



R
#02089 4-1/2"x3-1/2" \$77.00
Goat Tier

EMBOSSSED MOTIFS ARE NOT CHANGEABLE



R
#02004 4-1/2"x3-1/2" \$77.00
Cutting Horse



R
#02124 4-1/2"x3-1/2" \$77.00
Reining Horse



R
#02119 4-1/2"x3-1/2" \$77.00
Standing Arab



R
#02079 4-1/2"x3-1/2" \$77.00
Bareback



R
#02084 4-1/2"x3-1/2" \$77.00
Bull Rider



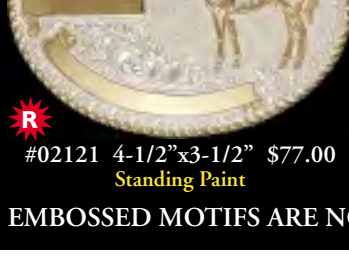
R
#02098 4-1/2"x3-1/2" \$77.00
Western Pleasure



R
#02985 4-1/2"x3-1/2" \$77.00
Goat Tail Tier



R
#02121 4-1/2"x3-1/2" \$77.00
Standing Paint



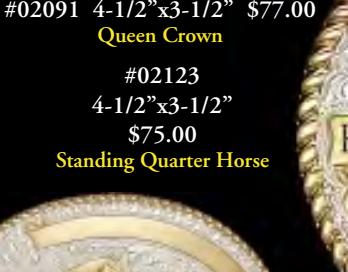
R
#02125 4-1/2"x3-1/2" \$77.00
Versatility Class



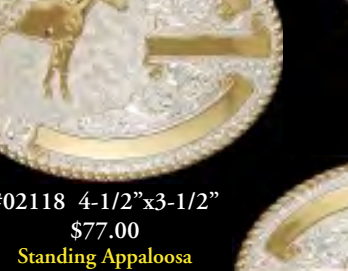
R
#02092 4-1/2"x3-1/2" \$77.00
Race Horse & Jockey



R
#02091 4-1/2"x3-1/2" \$77.00
Queen Crown



#02123
4-1/2"x3-1/2"
\$75.00
Standing Quarter Horse



R
#02118 4-1/2"x3-1/2"
\$77.00
Standing Appaloosa



R
#03052 4-1/2"x3-1/2" \$77.00
Spotted Horse



R
#01872 4-1/2"x3-1/2" \$77.00
Special Event



R
#02078 4-1/2"x3-1/2" \$77.00
All Around Champion



R
#03052 4-1/2"x3-1/2" \$77.00
Spotted Horse



R
#02125 4-1/2"x3-1/2" \$77.00
Versatility Class

EMBOSSED MOTIFS ARE NOT CHANGEABLE

2002 Crumrine Retail Catalog

Embossed Rodeo 3



#01618
4"x3"
\$66.00

EMBOSSED MOTIFS ARE NOT CHANGEABLE



#04880 4"x3" \$66.00
All Around Champion



#03508 4"x3" \$66.00
Barrel Racer - Female



#04882 4"x3" \$66.00
Bareback



#03507 4"x3" \$66.00
Team Roper



#03164 4"x3" \$66.00
Breakaway Roper



#04881 4"x3" \$66.00
Saddle Bronc



#04200 4"x3" \$66.00
Pole Bender



#03509 4"x3" \$66.00
Barrel Racer - Male

Concho Belt Trim

Chicago Screw Back Attachment



#01616 4"x3" \$66.00
Standing Quarter Horse



#00877 1-3/4"x1-1/4"
Breakaway
\$31.00



#00875 1-3/4"x1-1/4"
Bareback
\$31.00



#00885 1-3/4"x1-1/4"
Q-Horse Head
\$31.00



#00890 1-3/4"x1-1/4"
Western Pleasure
\$31.00



#00880 1-3/4"x1-1/4"
Calf Roper
\$31.00



#02993 1-3/4"x1-1/4"
Trail Course
\$31.00



#02994 1-3/4"x1-1/4"
Dally Ribbon Roper
\$31.00



#00883 1-3/4"x1-1/4"
Goat Tier
\$31.00



#00886 1-3/4"x1-1/4"
Saddle Bronc
\$31.00



#00888 1-3/4"x1-1/4"
Standing Q-Horse
\$31.00



#00879 1-3/4"x1-1/4"
Bull Rider
\$31.00



#00881 1-3/4"x1-1/4"
Cutting Horse
\$31.00



#00882 1-3/4"x1-1/4"
Flag Racer
\$31.00



#00887 1-3/4"x1-1/4"
Team Roper
\$31.00



#00876 1-3/4"x1-1/4"
Barrel Racer
\$31.00



#00884 1-3/4"x1-1/4"
Pole Bender
\$31.00

Trophy & Event with Engravable Ribbons



Base HN021
Small Figure
4-1/2"x3-3/8"
\$161.00



R Base DN021
Medium Figure
4-1/4"x3-7/8"
\$167.00



Base DN021
Medium Figure
4-1/4"x3-3/4" \$175.00

See BRONZE FIGURE Section for
Complete Figure Information



R Base DN081
Medium Figure
4-1/4"x3-7/8"
\$175.00



Base RA021
Petite Figure
\$133.00



Base X0121
Large Figure
6"x4.75" \$135.00



R Base X0991
Large Figure,
Up to 7 Letters
6"x4.75" \$175.00



R Base I0021
Large/X-Large Figure
6"x4.75" \$150.00

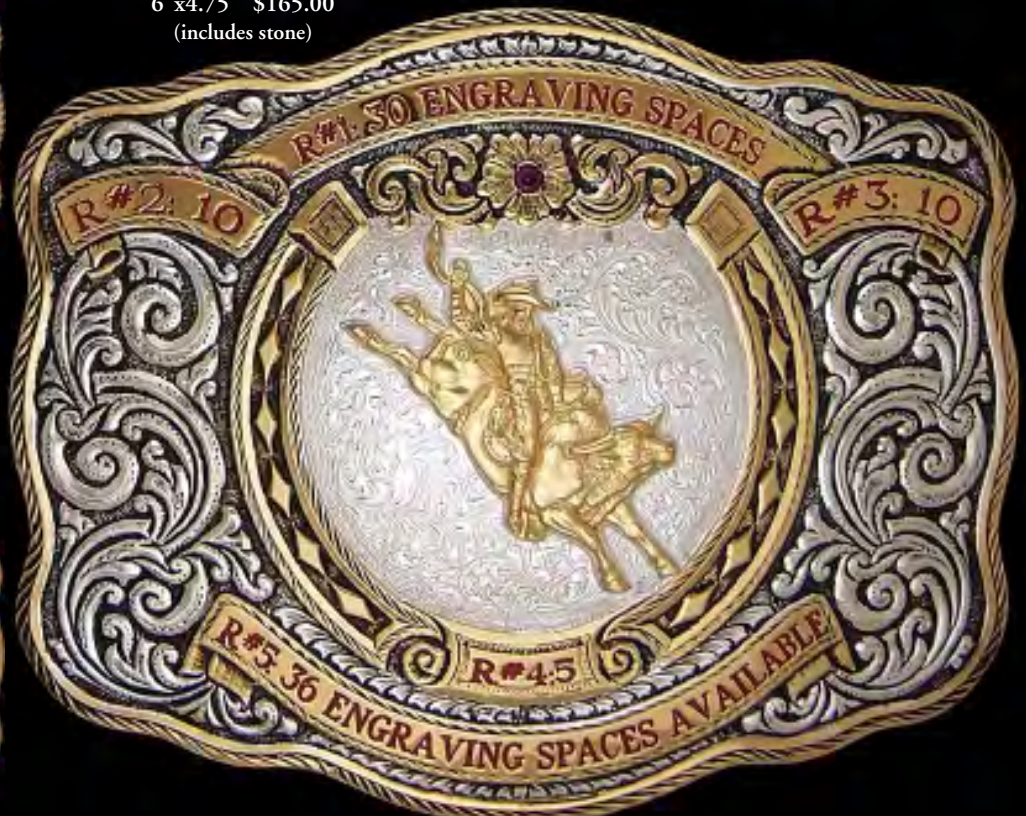
See BRONZE FIGURE Section for
Complete Figure Information

Base I0032
Large/X-Large Figure
6"x4.75" \$165.00
(includes stone)

R Base X0122
Large Figure
6"x4.75" \$140.00



R Base I0031
Large/X-Large Figure
6"x4.75" \$161.00
(includes stone)





Base JJ021

Large Figure - Left,
Medium Figure - Right
5-1/4"x4" \$131.00



Base J0021 Large Figure 5-1/4"x4" \$123.00

Base JJ022 Large Figure - Left, Medium Figure - Right
5-1/4"x4" \$131.00

See BRONZE FIGURE Section for
Complete Figure Information



Base T0122 Large Figure 4-7/8"x4" \$116.00

Base TT061 Medium Figure - Top, Small Figure - Bottom
4-7/8"x4" \$125.00

Base T0121 Large Figure 4-7/8"x4" \$112.00

Base T0241
Large Figure 4-7/8"x4" \$112.00

Base T0161 Medium Figure 4-7/8"x4" \$117.00

921



Base T0041
Large Figure
4-7/8"x4" \$112.00

See BRONZE FIGURE Section for
Complete Figure Information



Base T0081 Medium Figure 4-7/8"x4" \$121.00



Base T0021 Medium Figure 4-7/8"x4" \$112.00



Base R0061
Medium Figure
4-3/4"x4" \$125.00



Base TT081
Small Figure - Top, Medium Figure - Bottom
4-7/8"x4" \$133.00



Base TT181 2 Medium Figures 4-7/8"x4" \$133.00



Base R0062 Medium Figure 4-3/4"x4-1/4"
\$128.00
Engravable Ribbons 4 (800) 444-3575 Sales/Service



Base R0021 Large Figure 4-3/4"x4"
\$125.00 (800) 642-8466 Fax



Base R0022 Large Figure 4-3/4"x4"
\$125.00

www.crumrineonline.com



Base ZZ021 2 Medium Figures 4-3/4"x3-7/8" \$146.00

See BRONZE FIGURE Section for
Complete Figure Information



Base Q0031
Medium Figure
4-3/4"x4"
\$128.00

Base QQ081 2 Small Figures
4-3/4"x4" \$140.00



Base Q0052
Large Figure
4-3/4"x4"
\$131.00



Base D0041 Medium Figure 4-3/4"x3-7/8" \$110.00



Base Q0033
Medium Figure
4-3/4"x4"
\$128.00

Base Q0032
Medium Figure
4-3/4"x4"
\$123.00



Base Q0051
Large Figure
4-3/4"x4"
\$133.00





Base H0056
Medium Figure
4-1/2"x3-1/4"
\$103.00



Base H0054
Medium Figure
4-1/2"x3-1/4"
\$100.00



Base H0053
Medium Figure 4-1/2"x3-1/4" \$100.00



Base H0091 Medium Figure 4-1/2"x3-1/4" \$102.00

Base H0052
Medium Figure
4-1/2"x3-1/4"
\$100.00



Base H0051
Medium Figure
4-1/2"x3-1/4"
\$100.00



Base H0031
Medium Figure
4-1/2"x3-1/4"
\$95.00



Base H0032
Medium Figure
4-1/2"x3-1/4"
\$100.00



Base H0021
Medium Figure 4-1/2"x3-1/4" \$95.00

See BRONZE FIGURE Section for
Complete Figure Information



Base N0031 Medium Figure 4-1/2"x3-1/2" \$91.00

Base N0032
Medium Figure
4-1/2"x3-1/2"
\$95.00



Base N0151
Medium Figure
4-1/2"x3-1/2"
\$91.00

Base N0352
Medium Figure
4-1/2"x3-1/2"
\$116.00



See BRONZE FIGURE
Section for Complete
Figure Information



Base N0041 Large Figure
4-1/2"x3-1/2" \$91.00



Base N0711 Large Figure
4-1/2"x3-1/2"
\$95.00



Base N0021 Large Figure
4-1/2"x3-1/2" \$91.00



Base N0661 Medium Figure
4-1/2"x3-1/2" \$91.00



Base N0061 Medium Figure
4-1/2"x3-1/2" \$91.00



Base N0056 Small Figure
4-1/2"x3-1/2" \$98.00



Base N0052 Small Figure
4-1/2"x3-1/2" \$97.00

Base N0351 Medium Figure
4-1/2"x3-1/2"
\$116.00



Base N0051 Small Figure
4-1/2"x3-1/2" \$95.00



Base N0143 Small Figure
4-1/2"x3-1/2" \$103.00



Base N0142 Small Figure
4-1/2"x3-1/2" \$102.00



Base N0141 Small Figure
4-1/2"x3-1/2" \$100.00

Base BP021 Small Figure
1-1/4"x6-3/4"
\$77.00





Base OBB21
Medium Figure - Left,
Petite Figure - Right
4-1/2"x3-1/2"
\$133.00



R
Base OB021
Medium Figure
4-1/2"x3-1/2"
\$113.00
(includes stones)

See BRONZE FIGURE Section for
Complete Figure Information



R
Base SB021
Medium Figure
4-1/2"x3-3/4"
\$113.00
(includes stones)

Base QB021
Medium Figure
4-1/8"x3-1/2"
\$113.00
(includes stones)



Base SB031
Small Figure
4-1/2"x3-3/4" \$113.00
(includes stones)



Base G0021 Small Figure 4"x3" \$81.00



R
Base G0051 Medium Figure
4"x3" \$85.00
Engravable Ribbons 8



R
Base G0052 Medium Figure
4"x3" \$85.00
(800) 444-3575 Sales/Service



R
Base G0056 Medium Figure
4"x3" \$88.00
(800) 642-8466 Fax



R
Base G0221 Large Figure
4"x3" \$81.00
www.crumrineonline.com



Base G0153 Small Figure 3-3/4"x2-3/4" \$87.00



Base G0152 Small Figure 3-3/4"x2-3/4" \$86.00

Base A0021 Medium Figure

3-1/2"x2-3/4" \$81.00



Base A0422 Medium Figure 3-1/2"x2-3/4" \$88.00



Base A0421 Medium Figure 3-1/2"x2-3/4" \$85.00



Base A0321 Medium Figure 3-1/2"x2-3/4" \$81.00



See BRONZE FIGURE Section for Complete Figure Information

Base Y0021 Medium Figure 3"x2" \$79.00

Base BR021 Small Figure \$55.00



Product Engraving -

All of the products featured in the Embossed Rodeo section and the Engravable Ribbons section can be machine engraved with deep routed engraving (B-Serif). Samples of this engraving style are featured throughout this catalog. Standard engraving colors, which are hand painted, include black, blue, red, turquoise and white. The retail price for deep routed engraving is \$40.00 per product.

The ribbons on each engravable product are identified by ribbon number, followed by the maximum number of engraving spaces that will fit on that ribbon. (R#1: 18) Ribbon #1 has room for 18 characters, including *blank spaces, dashes and commas*. Be sure to double check that your message will fit properly in the spaces provided on each ribbon.

How To Order - (1) Select the product by its catalog number or base number. (2) Write out the engraving exactly as it should appear on the buckle, starting with ribbon #1. (3) Select the enamel color. (Only one color of enamel can be applied to each product). (4) Fax your completed order to (800) 642-8466, or call the order in to our Customer Service Department. We cannot guarantee the accuracy of the engraving unless it is submitted in writing. Engraving confirmations via fax are available upon request.

Deep routed engraving is part of the manufacturing process. Products that are returned to Crumrine after completion must be scratch engraved and will not match the product's original deep routed engraving. The retail price for scratch engraving is \$40.00 per product.














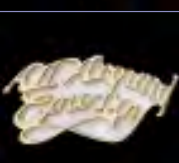




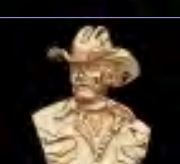


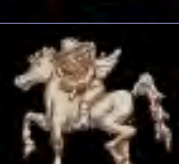













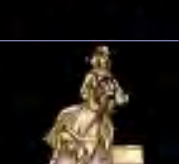






Base WF021 2 Micro Petite Figures \$117.00

Bronze Figures

Exact appearance of each figure may vary by size

Figures are listed in alphabetical order, left to right, top to bottom. Available figure size(s) and their corresponding four-digit figure number are shown next to each picture. Use this four-digit number in conjunction with the desired product's base number when ordering.

"2001" <i>Choose color</i> Small - 30055 "2002" <i>Choose Color</i> Small - 30056		2 Horse Heads Petite - 5416 Small - 5928 Medium - 5415		2 Man Team Penning Large - 5401		3 Event Junior Boys Medium - 6213	
3 Event Junior Girls Medium - 6214		3 Event Senior Boys Medium - 6212		3 Event Senior Girls Medium - 6211		3 Horse Heads Small - 5444 Large - 5443	
3 Man Team Penning Medium - 6580 Large - 5400		4-H Logo Small - 5201		5 Event Large - 6216		All Around Champion Medium - 5482 Extra Lg. - 5481	
All Around Champion (Banner) <i>Choose color</i> Petite - 0001 Medium - 0005		All Around Cowboy Medium - 5544 Extra Lg. - 5543		All Around Cowboy (Banner) <i>Choose color</i> Petite - 0009 Medium - 0014		All Around Cowgirl Medium - 5546 Extra Lg. - 5545	
All Around Cowgirl (Banner) <i>Choose color</i> Petite - 0020 Medium - 0021		Amateur Champion (Banner) <i>Choose color</i> Petite - 0027 Medium - 0030		American Cowboy Medium - 6287		American Flag (R/W/B/ Epoxy) Small - 6717 Medium - 6698	
Anchor Cross Medium - 6913		Angel Cowgirl w/ Horse Small - 6310		Angora Goat Small - 5304		Angus Medium - 5283 Large - 5282	
Announcer Medium - 5305		Antelope (Prong Horn) Extra Lg. - 5467		Appaloosa Medium - 6589 Large - 6588		Appaloosa (Silhouette) Micro Petite - 0107 Small - 0106	
Arab Head Medium - 5408		Arab Standing Large - 5409		Arab (Silhouette) Micro Petite - 0110 Small - 0109 Medium - 0108		Armadillo Petite - 5309 Medium - 5308	
Aztec Calendar Small - 6753 Large - 6850 XX Large - 6794		Baja Racer Large - 6319		Bareback Petite - 5488 Small - 5487 Medium - 5486 Large - 5485		Barrel Racer Micro Petite - 5492 Small - 5491 Medium - 5490 Large - 5489	
Barrel Racer (Silhouette) Micro Petite - 0113 Small - 0112 Medium - 0111		Baseball Player Extra Lg. - 5876		Bass (Small Mouth) Medium - 5242		Bass (Large Mouth) Medium - 5460	

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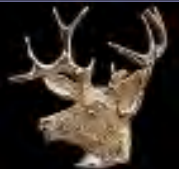

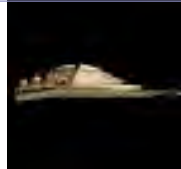











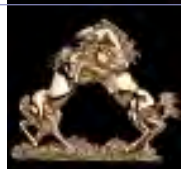
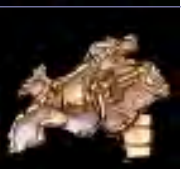


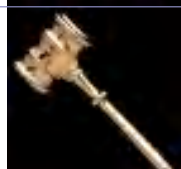








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Bear Medium - 5307 Large - 5306		Best Of Breed (Banner) Choose color Petite - 0035 Medium - 0040		Best Of Show (Banner) Choose color Petite - 0041 Medium - 0045		Big Horn Sheep Medium - 5439	
Bison Large - 5311		Bobcat Large - 5312		Boot Petite - 5236 Medium - 5235		Boots (Pair) Small - 5852	
Brahma Head Small - 5432 Medium - 5431		Brahma Standing Small - 5285 Large - 5284		Breakaway Roper Medium - 5494 Large - 5493		Bronc Rider (Prairie) Medium - 5890	
Bull Rider Petite - 5500 Small - 5499 Medium - 5498 Large - 5497		Bull Rider (Pro Series) Petite - 6704 Small - 6703 Medium - 6702 Large - 6701 Extra Lg. - 6700		Bull Rider (Silhouette) Micro Petite - 0116 Small - 0115 Medium - 0114		Bull Rider - No Fear (Silhouette) Choose color Medium - 0166	
Cabalgando (Mexican Pleasure Rider) Large - 5949		Calf Roper Petite - 5472 Small - 5503 Medium - 5502 Large - 5501		Calf Scramble Large - 5316		Calf (Yearling) Large - 5315	
Calf (Veal) Medium - 6274		Calf Drafter Small - 6562		Canadian Goose Medium - 5317		Capon (Left) Medium - 5324	
Capon (Right) Medium - 5325		Catfish Medium - 5318		Champion Medium - 5484 Extra Lg. - 5483		Champion (Banner) Choose color Petite - 0050 Medium - 0055	
Chariot Racer Medium - 6286		Charolais Bull Large - 6317		Charro Federation (Black Letters) Large - 5951		Charro Federation) Large - 6289	
Checkered Flags Micro Petite - 6335		Chihuahua w/ Shoe Extra Lg. - 5920		Chuck Wagon Racer Medium - 6561		Class Champion (Banner) Choose color Petite - 0060 Medium - 0063	
Clay Pidgeon Medium - 2118		Clay Pideon (Broken) Medium - 2119		Clown and Barrel Large - 5506		Coleada Medium - 5948 Extra Lg. - 6244	

Bronze Figures















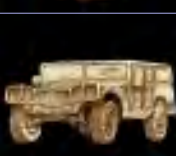



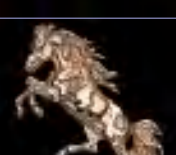
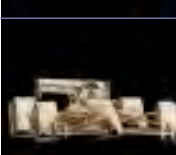
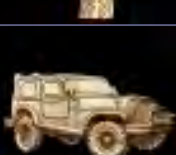


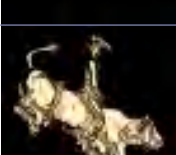



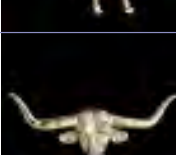
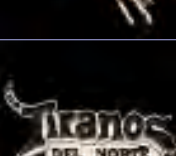


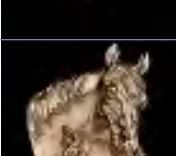
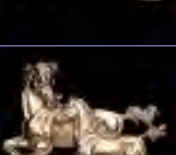







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Country Line Dancers Medium - 6265		Cowboy Caddie Medium - 6295		Cowboy Skull and Crossbones Medium - 6691		Cow, Pig and Lamb Medium - 6285	
Crawdad Small - 5320 Medium - 5319		Cross (Scroll) Large - 6690		Crown (Princess) Medium - 5841		Crown (Queen) Small - 5381 Medium - 5380	
Crown (Regal) Medium - 6283		Cutting Horse Micro Petite - 6640 Small - 5509 Large - 5508 Extra Lg. - 5507		Cutting Horse (Silhouette) Petite - 0119 Small - 0118		Dairy Cow Medium - 5287 Extra Lg. - 5286	
Dally Ribbon Roper Small - 5511 Medium - 5510		Deer Head Medium - 5302		Donkey Large - 5327		Drag Boat Medium - 6593	
Dragster (Top Fuel) Medium - 6320		Eagle Petite - 5456 Small - 5455 Large - 5454 Extra Lg. - 5453 XX Large - 5452		Eagle (Descending) Extra Lg. - 5451		Eagle Head Petite - 5449 Medium - 5448	
Eagleman Medium - 6296		El Centenario Large - 6862		Elk Large - 5239		English Rider (Silhouette) Micro Petite - 0122 Small - 0121 Medium - 0120	
Farrier Medium - 6337		FFA Logo Medium - 6674		Fiddle and Bow Large - 5208		Fighting Stallions Small - 6636 Extra Lg. - 5447	
Flag Racer (Female) Small - 5516 Medium - 5513 Large - 5512		Flag Racer (Male) Medium - 5515 Large - 5514		Funny Car (Top Fuel) Large - 6321		Gavel Extra Lg. - 5275	
Goat (Billy) Petite - 6712 Medium - 5310		Goat (Market) Medium - 6276		Goat Head (Nubian) Small - 5440		Goat Tail Tier Medium - 5517	
Goat Tier (Female) Small - 5520 Medium - 5519 Extra Lg. - 5518		Goat Tier (Male) Medium - 5522 Extra Lg. - 5521		Golfer (Female) Medium - 2007		Golfer (Male) Medium - 2008	

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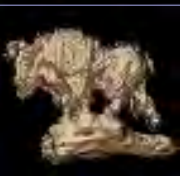



















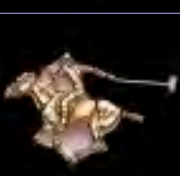







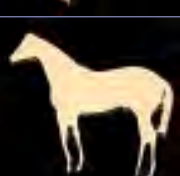

Figures that require extensive tables to list all available designs will be shown at the end of this section. These include "states", (both U.S. and Mexico), letter styles and seals.

Grand Champion (Banner) Choose color Petite - 0065 Medium - 0072		Guitar Extra Lg. - 5240		Halter Horse Medium - 5524 Large - 5523		Heifer Medium - 5289 Large - 5288	
Hereford Head Medium - 5430		Herradura Con montura Medium - 5950		Horseshoe (Open Center) Large - 5918		Horseshoe (Double) Micro Petite - 5473	
Horseshoe w/ Brahma Large - 6798		Horseshoe w/ Mexican Eagle Large - 6751		Horseshoe w/ Horse Head Extra Lg. - 5901		Horseshoe w/ Quarter Horse Head Large - 6752	
Horseshoe Double w/ Quarter Horse Head Large - 6859		Howling Wolf Medium - 5469		Hummer (AMG) Medium - 6326		Hunter/Jumper Medium - 5894 Large - 5893	
Indian Chief (standing) Medium - 6846		Indian Chief Head Medium - 5211		Indian Wind Pony Extra Lg. - 5433		Indy Car Large - 6316	
Jeep (CJ) Medium - 6322		Jeep (Grand Cherokee) Medium - 6323		Jesus Bust Medium - 6344		Jineteo De Toro Medium - 5945 Large - 6645	
Jineteo De Yegua Medium - 5943		Knight Head Small - 5322 Large - 5321		Leopardman Small - 6297		Longhorn Head Small - 6338 Extra Lg. - 5417	
Los Tiranos Large - 6203		Mangana A Caballo Medium - 5946 Extra Lg. - 6243		Mangana A Pie Medium - 5942		Mare & Colt (Heads) Large - 5446	
Mare & Colt (Running) Large - 5445		Marine Corps Emblem Small - 5843 Medium - 5842		Masonic Blue Lodge Medium - 5418		Masonic 32 Degrees Large - 5420	
Medical Caduceus Small - 5837		Mexican/American Flags (Crossed) Large - 6699		Mexican Eagle Petite - 6826 Small - 5429 Medium - 5428		Mexican Eagle (GWR) Small - 6621 Medium - 6620	

Bronze Figures
































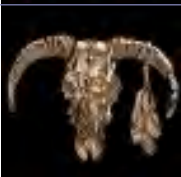


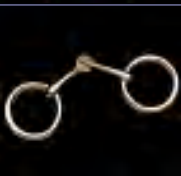





Exact appearance of each figure may vary by size

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Mexican Eagle (Descending) Medium - 6298		Mexican Flag (GWR) Petite - 6570 Small (right) - 6848 Small (Left) - 6849 Medium - 6569 Large - 6680 Extra Lg. - 6764		Mexican Flag w/ Mexico (GWR) Large - 6843		Mexico (Nugget) Large - 5234	
Miniature Horse Medium - 6695		Monster Truck 4x4x4 (Ford) Medium - 6324		Monster Truck 4x4x4 (GMC) Medium - 6327		Moose Large - 5264	
Morgan Horse Head Medium - 5263		Motorcycle (Touring) Medium - 5832		Mountain Goat Medium - 5265		Mule Medium - 5313	
Mule Head Large - 5899		Mutton Buster Medium - 5863		Navy Wings Extra Lg. - 5276		No Fear (Banner) Choose color Petite - 0174 Medium - 0170	
Oil Derrick Small - 5267 Large - 5266		Oil Derricks (3) Large - 5434		Ostrich Medium - 6272		Pack Mule and Rider Large - 6275	
Paint Horse Medium - 6591 Large - 6590		Paint Horse (Silhouette) Micro Petite - 0125 Small - 0124		Paso De La Muerte Medium - 5944 Extra Lg. - 6242		Parrot Petite - 6711 Small - 6654	
Pelea De Gallos Small - 6795 Medium - 5952 Large - 5953 Extra Lg. - 6224		Pig Small - 5297 Large - 5296		Pig Head Small - 6232		Poo-Wai-U Medium - 6860	
Polled Hereford Medium - 5291 Large - 5290		Pole Bender medium - 5526 Large - 5525		Polo Player Large - 5268		Pony Express Large - 5477	
Pump Jack Medium - 5478		Quarter Horse Head (Left) Petite - 5414 Medium - 5413 Large - 5412		Quarter Horse Head (Right) Petite - 6725 Medium - 6273 Large - 6270		Quarter Horse Head (Silhouette) Micro Petite - 0128 Small - 0127 Medium - 0126	
Quarter Horse Head w/ Horseshoe Medium - 6205		Quarter Horse Medium - 5411 Large - 5410		Quarter Horse (Silhouette) Micro Petite - 0131 Small - 0130		Rabbit Medium - 5269	

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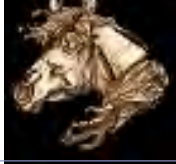
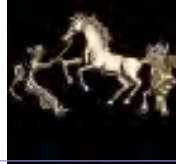



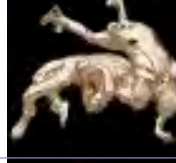






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Race Horse and Jockey Small - 6694 Large - 5382		Ram Head Extra Lg. - 5471		Rattlesnake Medium - 5270		Razorback Pig Medium - 5271	
Ranch Rodeo Medium - 5252		Rebel Flag Medium - 6915		Reining Horse Micro Petite - 6641 Medium - 5384 Large - 5383		Reining Horse (Silhouette) Micro Petite - 0134 Small - 0133 Medium - 0132	
Reserve Champion (Banner) Choose color Petite - 0075 Medium - 0077		Reserve Grand Champion (Banner) Choose color Petite - 0197 Medium - 0193		Reserve World Champion (Banner) Choose color Petite - 0084 Medium - 0085		Ribbon Roper Extra Lg. - 5385	
Road Runner Medium - 5898		Rooster (Left) Petite - 6713 Medium - 6676 (Right) Medium - 6677		Rooster (Grande) Large - 6912		Running Horse Extra Lg. - 5421	
Running Horse (Silhouette) Micro Petite - 0137 Small - 0136 Medium - 0135		Saddle Bronc Micro Petite - 6643 Petite - 5395 Small - 5394 Medium - 5393 Large - 5392		Saddle Bronc (Silhouette) Micro Petite - 0140 Small - 0139 Medium - 0138		Saddle (Left, Mexican) Medium - 6747 Saddle (Right, Mexican) Medium - 5278	
Santa Gertrudis Large - 5292		Scorpion Micro Petite - 6693 Medium - 5272		Scorpion (Grande) Extra Lg. - 6742		Sheep Medium - 5542	
Sheep (Cheviot Ewe) Medium - 6587		Sheep (Cheviot) Medium - 5422		Sheep Head Petite - 5847		Show Lamb Small - 6248 Medium - 5470	
Show Steer Petite - 6560 Small - 6260 Large - 5295		Shriner Large - 5480		Schriner w/ Star Medium - 5479		Skull w/ 3 Feathers Large - 5424	
Skull w/ Cowboy Hat Medium - 6761		Snaffle Bit (D-Ring) Medium - 5895		Snaffle Bit (O-Ring) Medium - 5896		Soccer Ball (GWR) Small - 6707 Medium - 6706	
Sprint Car Medium - 6318		Sprint Car w/ Wing Medium - 6336		Square Dancers Medium - 5459		Star w/ Ribbon Large - 0155 15 character spaces available around circle	

Bronze Figures

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Steer Medium - 5294 Large - 5293		Steer Dobber Large - 5388		Steer Rider Medium - 5390 Large - 5389		Steer Undecorator Small - 5387 Large - 5386	
Steer Wrestler Petite - 6299 Small - 5496 Large - 5495		Stock Car Medium - 6315		Team Roper Petite - 5399 Small - 6329 Medium - 5398 Large - 5397 Extra Lg. - 5396		Team Sorter Large - 6237	
Tennessee Walker Large - 5937		Tennessee Walker (Silhouette) Micro Petite - 0143 Small - 0142 Medium - 0141		Texas (RWB) Medium - 6741		Texas Star Large - 6566	
Trail Course Small - 5403 Large - 5402		Trail Rider Medium - 5404		Trail's End Micro Petite - 6637 Large - 5427		Trap Shooter (Female) Medium - 6269	
Trap Shooter (Male) Medium - 6223		Trout Medium - 5423		Truck (18 Wheeler) Large - 5905		Truck (4x4) Medium - 6328	
Veterinary Caduceus Large - 5836		Virgin Mary Medium - 6343		Virgin Mary (GWR) Medium - 6740		Western Pleasure Micro Petite - 6642 Petite - 6207 Small - 5407 Medium - 5406 Large - 5405	
Western Pleasure (Silhouette) Micro Petite - 0146 Small - 0145 Medium - 0144		Wild Cow Milking Medium - 6254		Wild Horse Head Petite - 6825 Small - 5834		Wild Horse Race Medium - 6284	
Wild Turkey Large - 3588		Windmill Large - 5927		World Champion (Banner) Choose color Petite - 0090 Medium - 0094		Wrestlers Large - 5274	
Youth Champion (Banner) Choose color Petite - 0100 Medium - 0104		Bronze Figure Tables				Nugget Letter Available Sizes 1 1/2" 1 1/4" 1 1/8" 1 1/2"	
Old West Letter Available Sizes 1" 7/8" 5/8" 1 1/8" 1/2" 1 1/4"		Old West Condensed Letter Available Sizes 1 3/8" 1" 7/8" 5/8" 1/2" 1 1/8"		Machine-Etched Letter Available Sizes 1" 3/4" 1 1/4" 1 1/2"		"Fancy" Letter Available Sizes 1"	

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State Seals (All State Seals are Medium size) Illinois Shown Medium - 6607 	Old West States Nevada Shown Large - 5537 
Seals Available Seal of Arizona - 6602 Seal of California - 6603 Seal of Colorado - 6604 Seal of Florida - 6605 Seal of Georgia - 6606 Seal of Louisiana - 6608 Seal of Montana - 6610 Seal of Nevada - 6612 Seal of New Mexico - 6611 Seal of Oklahoma - 6613 Seal of Oregon - 6614 Seal of Texas - 6615 Seal of Washington - 6617 Seal of Wyoming - 6618 Seal of the United States of America - 6616 Seal of Mexico - 6609	Old West States Available California (Large) - 5532 Colorado (Large) - 5533 Kansas (Medium) - 5534 Missouri (Large) - 5535 Nebraska (Extra Large) - 5536 New Mexico (Large) - 5539 Oklahoma (Large) - 6206 Tennessee (Large) - 5540 Texas (Large) - 5541 Wyoming (Large) - 5300
Nugget States Texas Shown Petite - 5230 Small - 5229 Medium - 6607 	Old West Mexican States Jalisco Shown Medium - 5529 
Nugget States Available Alabama (Medium) - 5212 Arizona (Medium) - 5213 Arkansas (Medium) - 5214 California (Medium) - 5215 Florida (Petite) - 5217 Florida (Large) - 5216 Louisiana (Micro Petite) - 5220 Louisiana (Petite) - 5219 Louisiana (Medium) - 5218 Michigan (Medium) - 5233 Mississippi (Large) - 5221 Montana (Large) - 5222 Nevada (Micro Petite) - 5224 Nevada (Medium) - 5223 Oklahoma (Micro Petite) - 5226 Oklahoma (Medium) - 5225 Oregon (Large) - 5227 Utah (Medium) - 5231 Virginia (Medium) - 5232	Old West Mexican States Available Baja (Medium) - 6793 Chihuahua (Medium) - 5530 Chiapas (Medium) - 6917 Coahuila (Large) - 6255 Durango (Medium) - 5298 Guanajuato (Large) - 6259 Mexico (Large) - 5301 Michoacan (Large) - 5531 Nayarit (Small) - 6714 Nayarit (Medium) - 6797 Nuevo Leon (Large) - 6256 Oaxaca (Medium) - 6918 San Luis Potosi (Medium) - 6282 Sinaloa (Medium) - 5527 Sonora (Large) - 5299 Tamaulipas (Medium) - 6257 Zacatecas (Medium) - 5528
Armed Forces Seals Marine Corps Shown Large - 6582 	Old West Mexican States w/ Green, White & Red Epoxy Michoacan Shown Large - 6738 
Seals Available Air Force (Medium) - 6599 Army (Large) - 6581 Dept. of the Navy (Medium) - 6601 Navy (Large) - 6600	Old West (GWR) Mexican States Available Chihuahua (Medium) - 6732 Coahuila (Large) - 6728 Durango (Medium) - 6727 Guanajuato (Large) - 6736 Jalisco (Medium) - 6730 Nayarit (Medium) - 6745 Mexico (Large) - 6733 Nuevo Leon (Large) - 6734 San Luis Potosi (Medium) - 6729 Sinaloa (Medium) - 6737 Sonora (Large) - 6735 Tamaulipas (Medium) - 6739 Zacatecas (Medium) - 6731

Product Engraving - All of the products featured in the Embossed Rodeo section and the Engravable Ribbons section can be machine engraved with deep routed engraving (B-Serif). Samples of this engraving style are featured throughout this on-line catalog. Standard engraving colors, which are hand painted, include black, blue, red, turquoise and white. The retail price for deep routed engraving is \$40.00 per product.

The ribbons on each engravable product are identified by ribbon number, followed by the maximum number of engraving spaces that will fit on that ribbon. (R#1: 18) Ribbon #1 has room for 18 characters, including blank spaces, dashes and commas. Be sure to double check that your message will fit properly in the spaces provided on each ribbon.

How To Order - (1) Select the product by its catalog number or base number. (2) Write out the engraving exactly as it should appear on the buckle, starting with ribbon #1. (3) Select the enamel color. (Only one color of enamel can be applied to each product). (4) Fax your completed order to (800) 642-8466, or call the order in to our Customer Service Department. We cannot guarantee the accuracy of the engraving unless it is submitted in writing. Engraving confirmations via fax are available upon request.

Deep routed engraving is part of the manufacturing process. Products that are returned to Crumrine after completion must be scratch engraved and will not match the product's original deep routed engraving. The retail price for scratch engraving is \$40.00 per product.

Stones - Many of the products featured in this catalog allow you the opportunity to add one or more stones creating a unique, customized look. The retail price of the first stone = \$15.00. Each additional stone = \$10.00. The available colors are shown below.

Colors (left to right)

Blue Zircon (Lt. Blue)
 Sapphire (Blue)
 Cubic Zirconia (White)
 Emerald (Green)
 Ruby (Red)



Crumrine's stones are hand selected and individually hand-set by master craftsmen. The average size is 4 mm.

When ordering stones, please provide us with the number of stones you want using the stone color codes below. If you have any questions about adding stones or would like helpful placement suggestions, call our customer service department at (800) 444-3575.

Stone color codes

individual stones	color combinations
Ruby = R	United States = RWB
Cubic Zirconia = W	(3 stone package - 1 R, 1 W, 1 B)
Blue Zircon = L	
Sapphire = B	Mexico = GWR
Emeralds = E	(3 stone package - 1 E, 1 W, 1 R)

Genuine or "precious" stones are available for a variety of applications on a per product/individually quoted basis. Please allow 48 hours for quote.

This catalog features our finest selection of top quality, handmade buckles and accessories that address a full range of stock and specialized product offerings for the Western-oriented, fashion conscious consumer; the horse lover; the rodeo cowboy/cowgirl; and the build-to-order Hispanic customer. Each category of products showcases Crumrine's 53 years of design and manufacturing leadership, and offers the retail buyer/consumer unique customizing options and upgrade opportunities that are unmatched by any other supplier. If we can't build exactly what you want...no one can! This catalog also features proven top selling merchandise and premium retail displays that when brought together, form a powerful selling system designed to maximize inventory performance. Merchandise/display combinations can be tailored to specific target audiences and market sizes. Your Crumrine sales representative can help you custom-tailor your Crumrine inventory to a variety of consumer types and sell-through requirements.

Display Case Information

All Crumrine display cases feature the following:

- Keyed locking mechanism
- Tempered glass shelves
- Low voltage halogen lighting (Parallax and Newton have additional side light kits)
- Mirrored glass bottoms
- Cord-mounted ON/OFF switch

Parallax is a standalone case designed to anchor large departments or act as a feature fixture in your store's highest traffic areas. Broadest merchandise selection.

Inventory to start = +/- \$4,500

Newton is also a standalone case designed for main traffic areas. Its smaller size offers more placement options. Broad merchandise selection.

Inventory to start = +/- \$3,500

Nebula allows for more targeted merchandise selections. Main counter or departmental counter flexibility. Ideal for buckle/jewelry set presentations or merchandise themes. The Nebula is also offered as a "jewelry only" presentation with Lightning Ridge products.

Inventory to start = +/- \$1,800

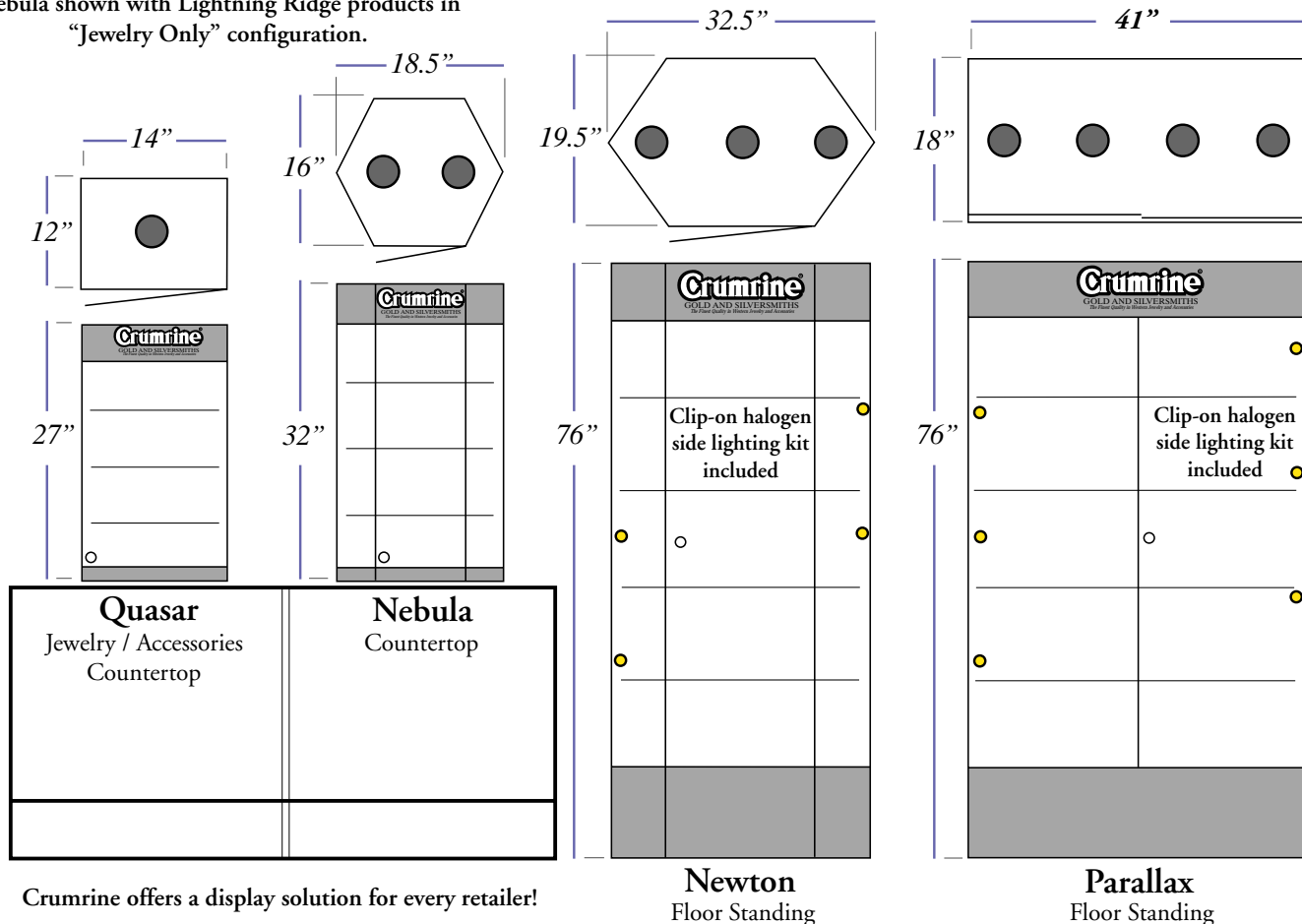
Quasar is a jewelry/watch/accessories countertop solution. It can be used for very targeted inventory based on store requirements (i.e. watches only). Main counter or departmental placement.

Inventory to start = +/- 1,200

(See catalog contents page for recommended display case loading and merchandise mix)



Nebula shown with Lightning Ridge products in "Jewelry Only" configuration.



Crumrine offers a display solution for every retailer!

Buckle Warranty

Crumrine Gold & Silversmiths offers a lifetime warranty against manufacturing defects. At our option, we will repair or replace any defective merchandise, no questions asked!

Please do not clean Crumrine products with abrasive cleaners. Use only mild soap and water (excluding watches and products with leather) and a soft polishing cloth suitable for fine metals. This warranty does not cover damage resulting from abuse, improper handling or normal wear & tear.

Watch Warranty

Crumrine watches carry a one (1) year limited warranty from the date of purchase against manufacturing defects relating to the watch bezel, crystal, quartz movement and other band attachments. The leather band, battery and abnormal wear and tear are not covered. All watch returns must be accompanied by a copy of the original, dated sales receipt!

Returning Defective Merchandise

Crumrine does not require an RMA for defective merchandise. Simply use our preprinted return form found on the back of every merchandise packing slip. By using this form, you will save time and assure that all important information is complete. If you have any questions about returning merchandise, please call our Customer Service Department at (800) 444-3575. Watch returns must include a copy of the original sales receipt.

Customer Refinish Service

Crumrine will refinish old or badly worn Crumrine buckles for a fee that includes complete refurbishing or replacement of the product - depending on the original construction and current condition.

Refinish fees are based entirely on the product's original construction. Prices are established for the following product categories: Silver-plated Bronze, Sterling Silver, Gold-plated Sterling and hand-made custom items.

For current refinish service pricing, customer refinish shipping information or refinish tracking, please contact our Customer Service Department at (800) 444-3575.

Materials Information

Crumrine Gold & Silversmiths products are handcrafted from generous portions of the finest materials available. The following information briefly covers the greater part of our product line.

Silver Plated Jeweler's Bronze: These products feature highly polished Jeweler's Bronze plated with 100% pure Silver. On certain items, color is added by applying durable enamel or epoxy materials.

Sterling Silver: Sterling Silver is an alloy of pure Silver and Copper (typically 92.5% Silver) that is more durable than pure Silver. Crumrine can produce many standard products using Sterling Silver as a base material. Pricing is by quote.

Gold Plated Sterling Silver: Standard features include a solid Sterling Silver base and a generous outer layer of 22K Gold electroplate, hand-cut and hand-finished.

Watches: Crumrine wrist watches feature quality quartz movements manufactured by Citizen. Most ladies wrist watches have genuine Mother-of-Pearl faces.

Ribbon Engraving

Crumrine's engraving is known as B-Serif. This engraving is featured on all engravable ribbon products throughout this catalog. B-Serif consists of bold, deep cut letters that are accentuated with enamel fill (black, blue, red and turquoise are offered as standard colors).

Retail Cost: \$40.00 per product
(up to product's letter maximum)

NOTE: We will only engrave genuine Crumrine Gold & Silversmiths products

Setting Stones

Our most popular stones are synthetic Rubies, Sapphires, Blue Zircons, White Zirconia and Emeralds. Stones can be added to many Crumrine products. Products shown in this catalog that feature stones include those stones in the published price.

There is a \$15.00 retail charge for the first synthetic stone added to any product, \$10.00 for each stone added thereafter. Genuine stones are available on a per quote basis based on current market conditions.

Stone setting and selection instructions are explained on page 43.

Highly Configured Merchandise

Crumrine is the only supplier that invites retailers and customers to assemble highly configured, special order merchandise using the industry's largest assortment of standard components. Multiple figures, special stone placements, individual finishes, custom enamel or epoxy colors, etc. If we can't build exactly what the discriminating customer wants at a value price, no one can.

Brands, Logos, Handmade Custom products

Crumrine offers you the ability to apply your business card logo, livestock brand or symbol to certain styles of merchandise. For larger orders, we suggest looking into custom die and/or mold manufacturing. Call our Customer Service Department at (800) 444-3575 with all your project ideas and questions.

Prices & Fees

All product prices shown in this catalog reflect "manufacturer's suggested retail price" (MSRP). Fees for special handling, artwork, custom or specialized manufacturing are quoted on a per-product or project basis. Prices are shown at keystone and are FOB, Reno NV. Prices, fees, product designs and material content are subject to change without notice.

Dealer Credit


All retail customers must complete and sign Crumrine's credit application. Normal processing takes five (5) working days. Standard retail account terms are "Net 30 Days". A service fee of 1.5% per month will be assessed on all invoices that are past due. All sales are final. Crumrine does not accept any unsold merchandise for credit. International accounts are prepay only.

We gladly accept Visa and Mastercard orders. For additional credit information, please call our Customer Service Department.

**Using this Catalog**

Products are featured in logical groupings or categories. Refer to the contents page on the inside front cover or the section names at the bottom of each page.

Buckle products are generally shown from the largest size to the smallest size available within that category.

All buckle-style products feature "physical" dimensions. All products shown with  are reduced in size. All reduced-size products are shown next to a lifesize example of that particular shape/size.

Ordering Merchandise

To make ordering faster and easier, please have your Crumrine account number ready as well as a list of all stock codes and other product information.

All Stock items have product numbers that contain 5 numeric digits (example #07356). Most of the products in this category are available only as you see them pictured.

All Configurable items are identified by a "Base#" that is made up of letters and numbers (example: #TT014). Configurable products allow the customer to select one or more bronze figures or letters for application to the base product design (see Bronze Figure section). This makes every configurable purchase unique.

Configurable products ask that you choose a specific size figure... "any small figure, medium figure or large figure". Follow these guidelines:

- 1) Choose the product you want by its Base#. example: Base# = #TT014
- 2) Choose the figure(s) you want by selecting the four (4) digit figure number. example: #5497 Bullrider

(Be sure to check that the figure you want is the correct size for the product you want to put it on)

- 3) Combine the two numbers mentioned above to create the actual order number for your new configured product. Then call us. example: TT0145497

Minimum Order Policy

All orders under \$50.00 are subject to a \$5.00 handling fee. Minimum merchandise purchase will be required to qualify for display cases.

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